

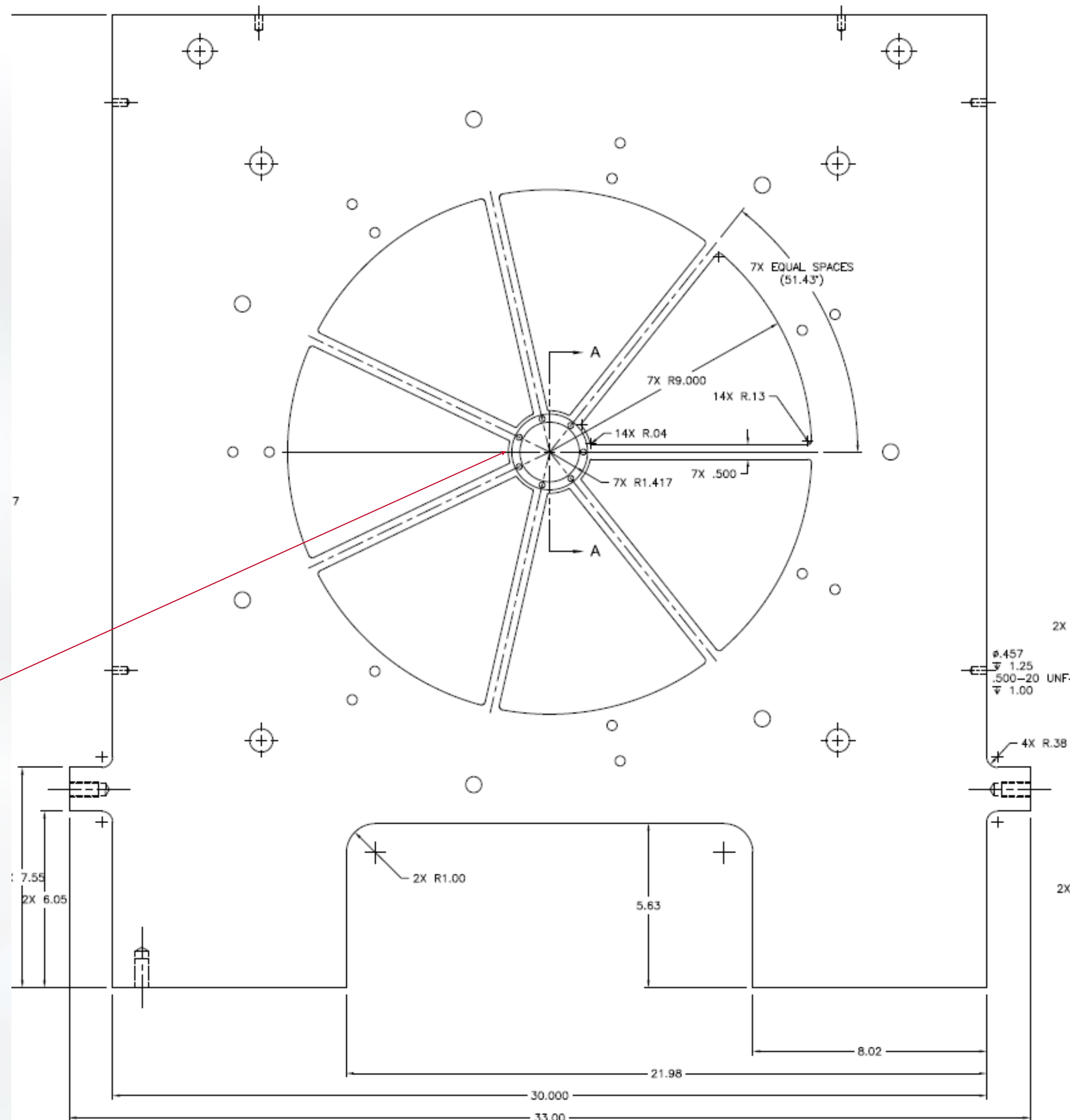
Collimator 2

Parts as Designed

- Upon review of the TM-0 magnet frame components, a discrepancy in dimensions was found.
- Components involved in this review:
 1. Upstream Coil Support Plate (aluminum)
 2. Collimator 2 (W/Cu)
 3. 2 bounce shield (W)
 4. 2 bounce shield US adaptor (brass)
- Larry (and Jlab) reviewed the radial dimension of the US Coil Support Plate
 - As designed is 1.417" = 35.99 mm ~ 36 mm

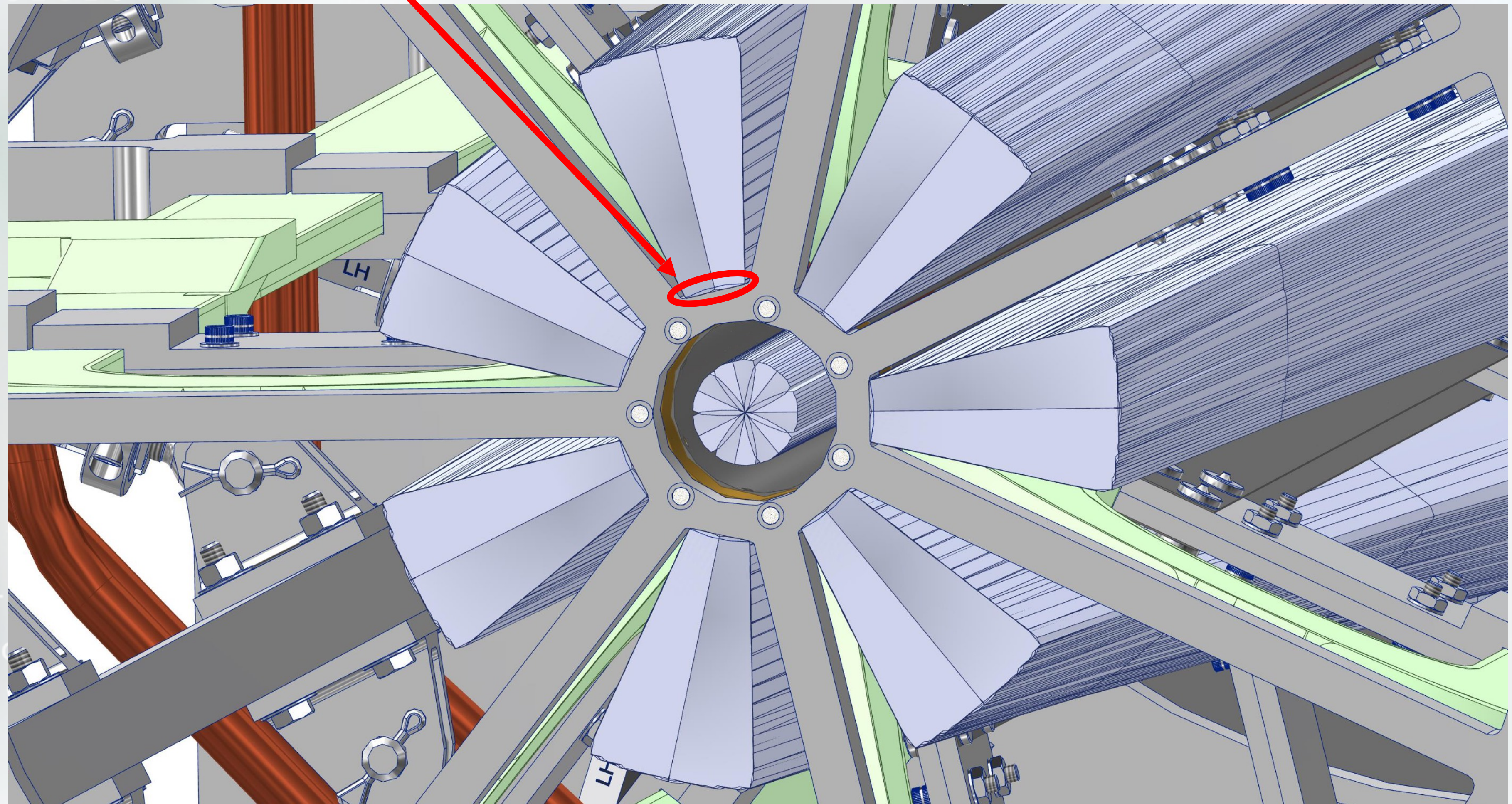
Eric Sun

8/8/25



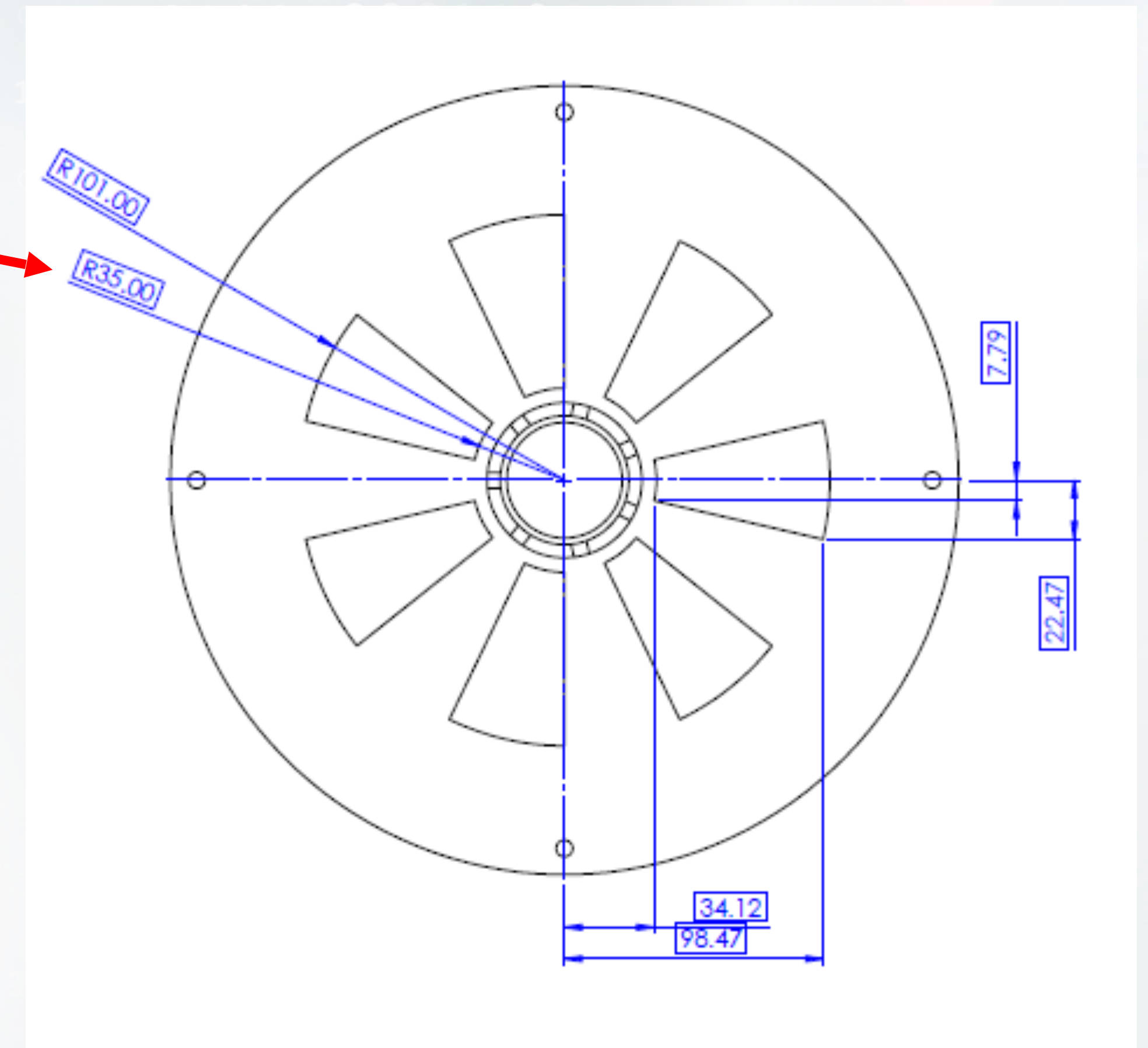
US Coil Support Frame

- There is an interference (~ 1 mm) between the inner radius and the ee signal envelope



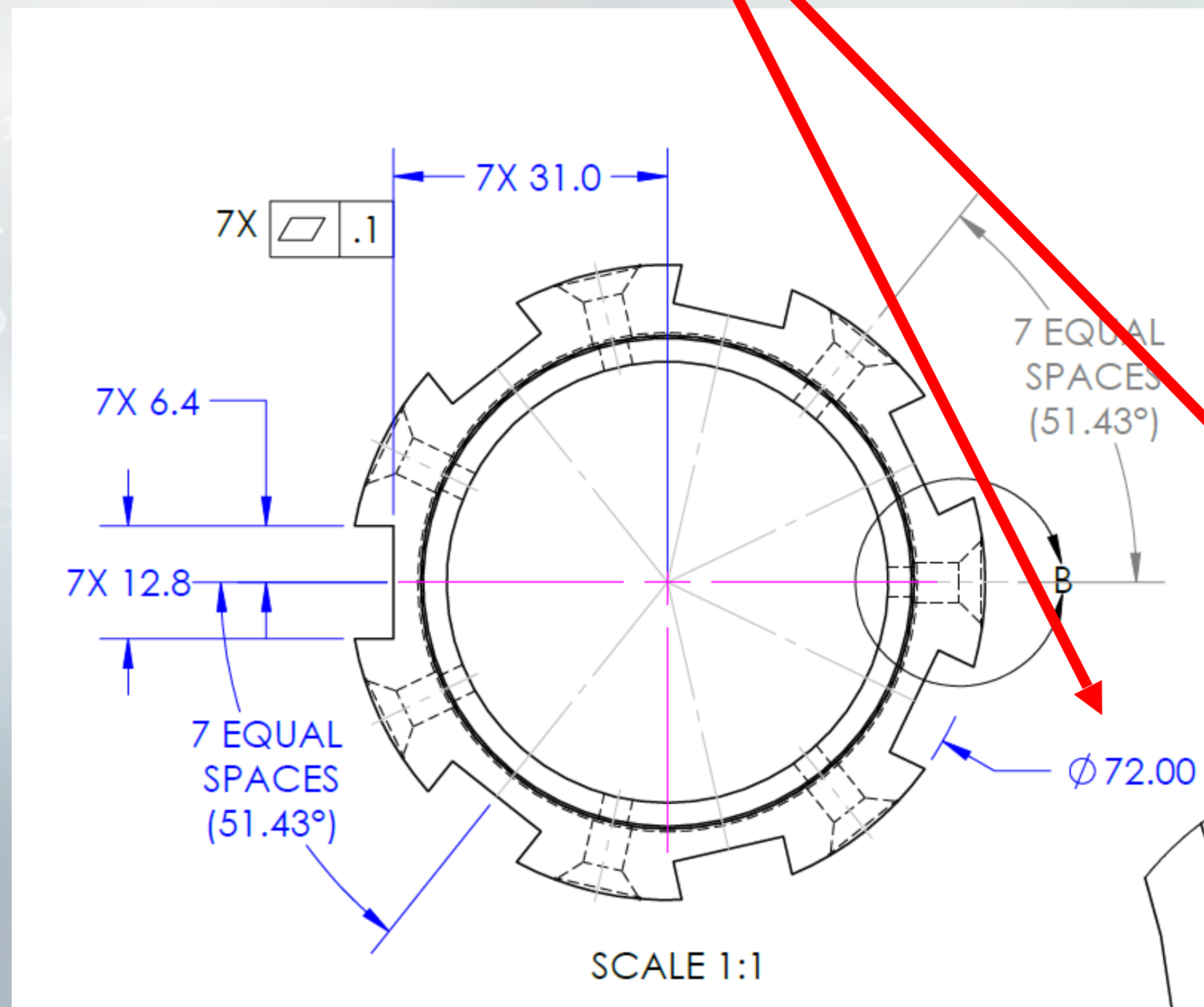
Collimator 2 as Designed

- Once the interference was discovered, other parts were examined
- The “inner” radius of the lower portion of Collimator 2 acceptance cutouts are defined as 35 mm.
- There is no taper on this dimension

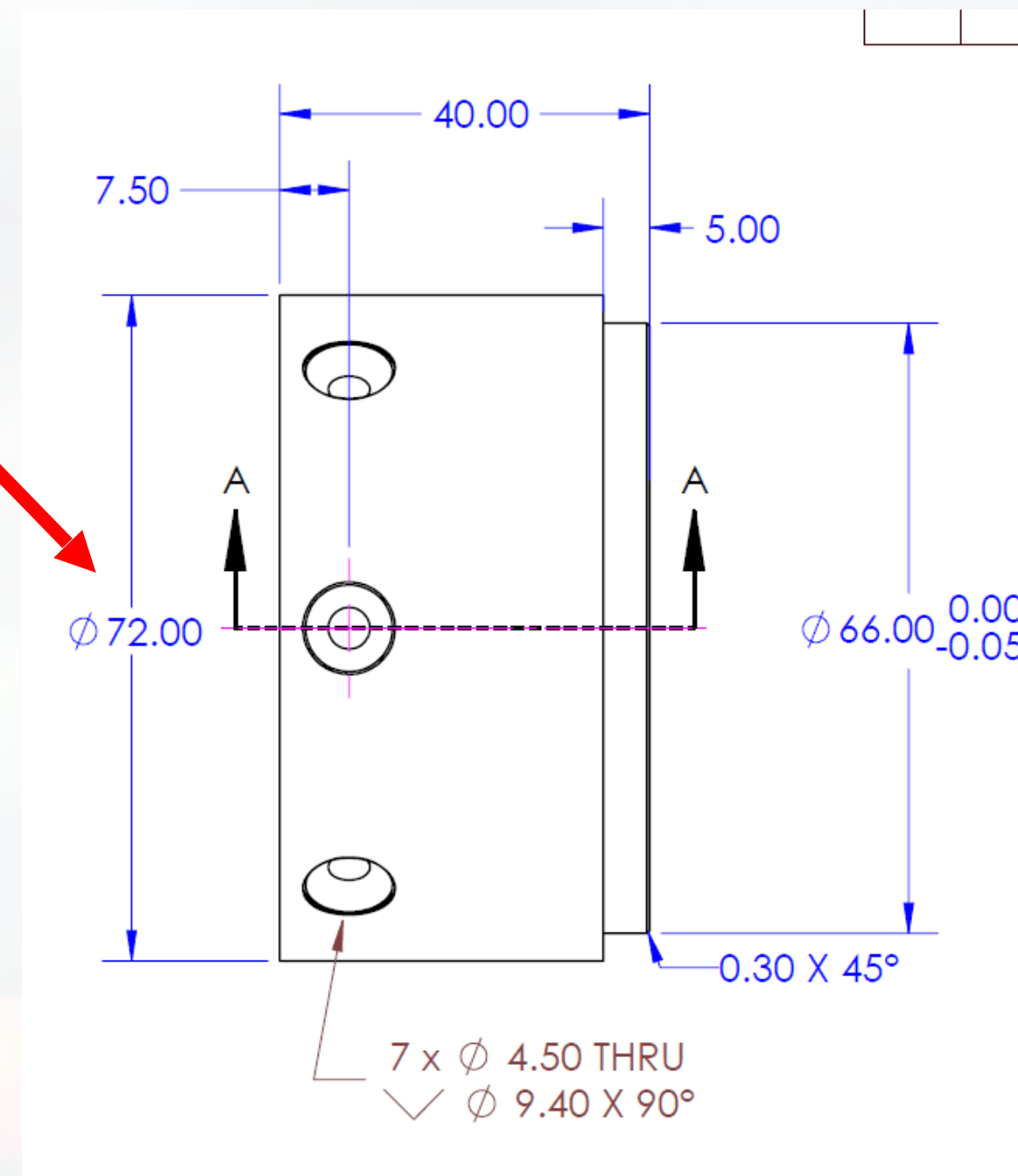


2 bounce shield and adaptor

- The as-built 2BS and the US brass adaptor outer radius is 36 mm



MOLLR-2S-00045



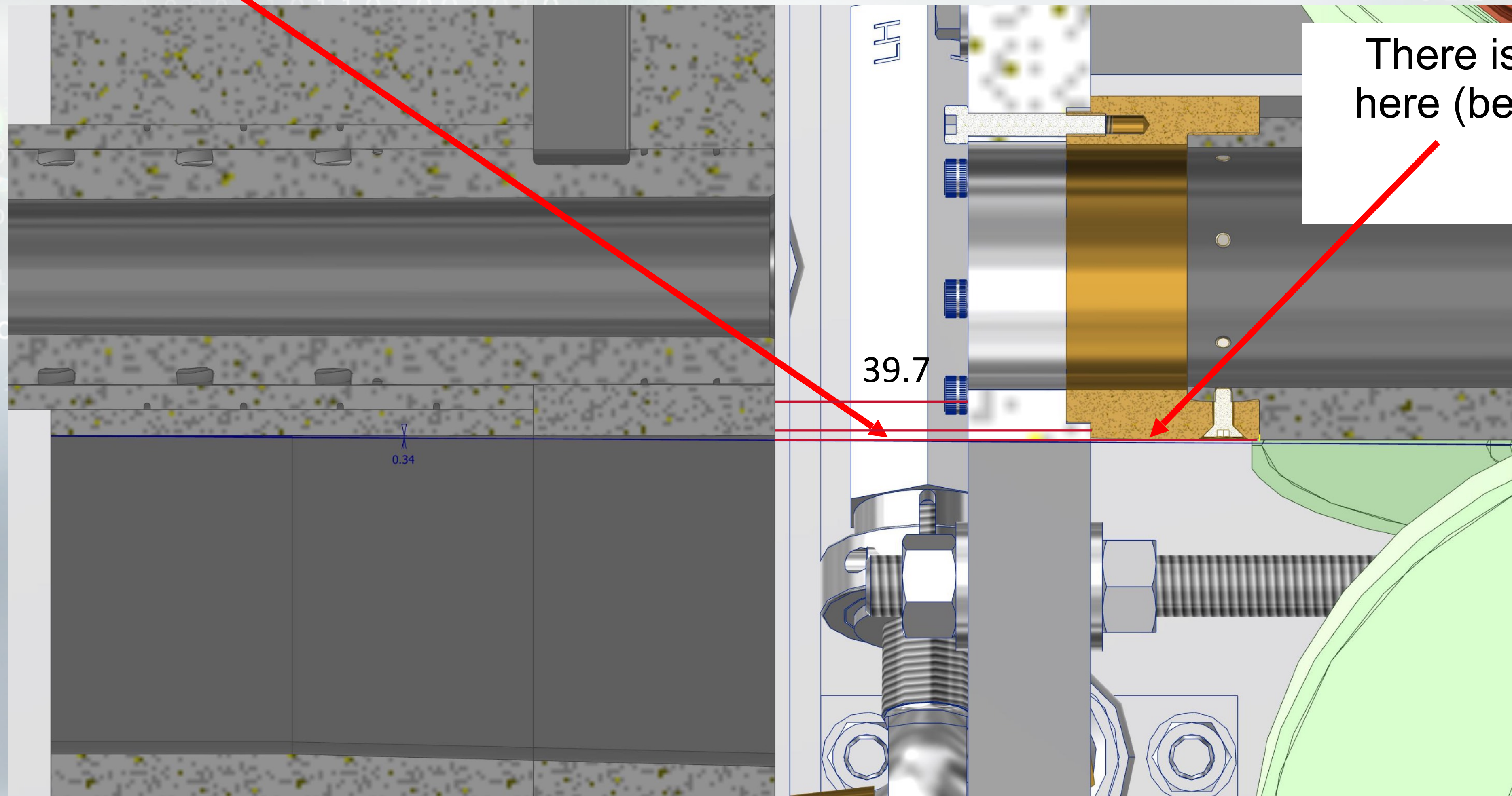
MOLLR-2-S-00153

Summary so far...

- The 1 mm radial difference of these components can be seen in the CAD model of the US Spectrometer
- Several documents indicate and confirm that the outer radius of the 2BS is 36 mm
 - It is 36 mm in the G4 sim
- The interference between the parts and the envelopes is also observed (in CAD)
- The envelopes appear to not be defined properly
- The 2BS and the brass adaptors are built
- The US coil support plate is in final drawings stages
- Coll 2 is in final drawing stages

BUT we know that particles “naturally” diverge from the target

This (blue line) shows the 6 mrad divergence from the face of Coll 2 inner radius

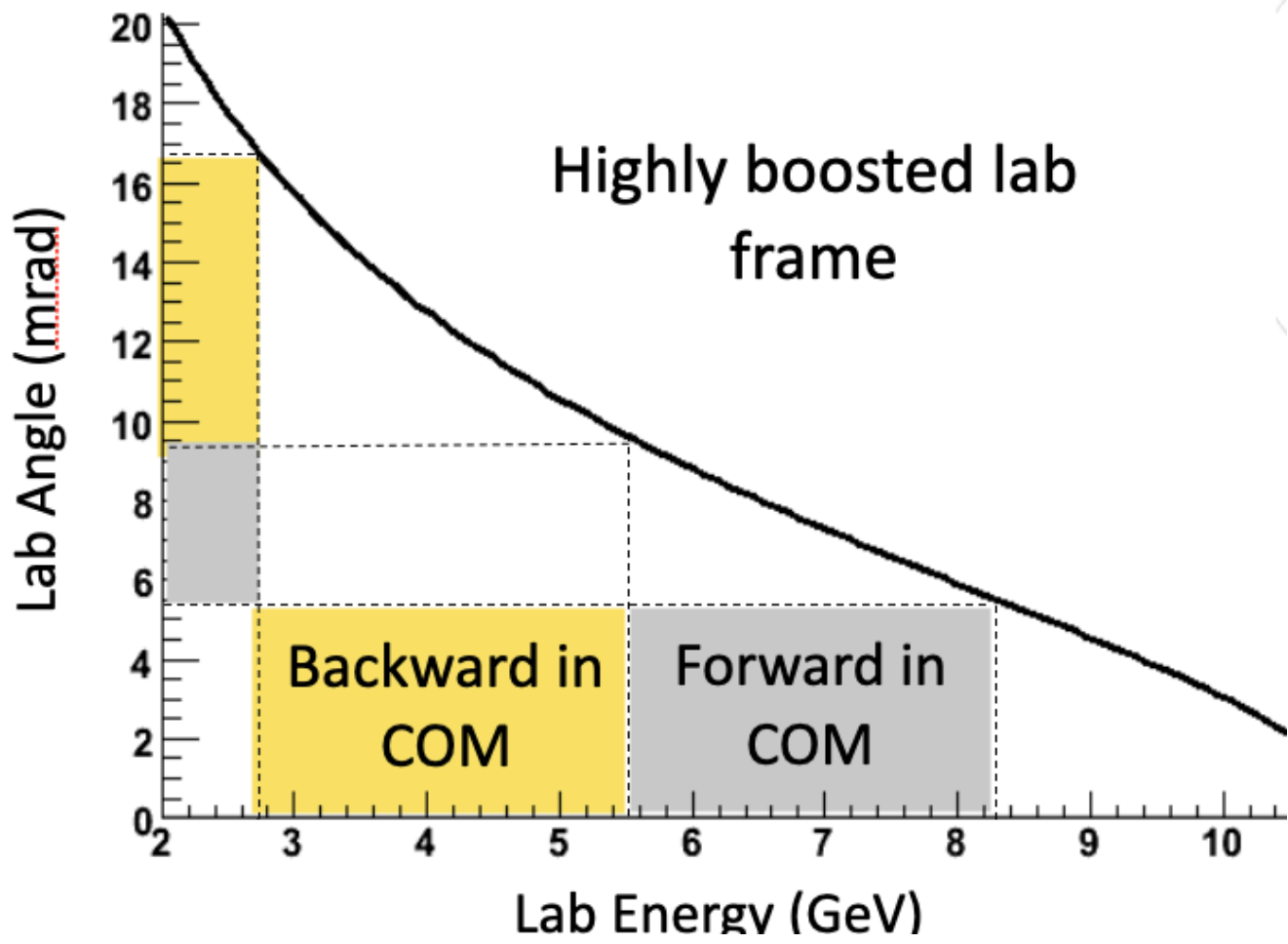


There is 0.5 mm clearance here (between line and 2BS adaptor)

Solution

Change IR of collimator 2 opening by 0.5mm, now IR = 35.5mm
Machine 2bounce shield (end support, majority of 1st segment) down by 1mm (to 34mm OR)

Collimator 2	length	R	Face Z	Min angle	6.76
	150.00	35.5	750.00	(mrad)	
Al frame	length	R	Face Z		
	150.00	34	939.70	clearance	2.5549442
Brass Adapter	length	R	Face Z		
	150.00	34	965.20	clearance	2.6967528
2bounce Shield	length	R	Face Z		
	150.00	34	1000.00	clearance	2.8902797
2bounce Shield - unground p	length	R	Face Z		
	150.00	36	1669.70	clearance	4.6145609



Back-of-envelope estimate:
about 0.5-1% of FOM loss from design

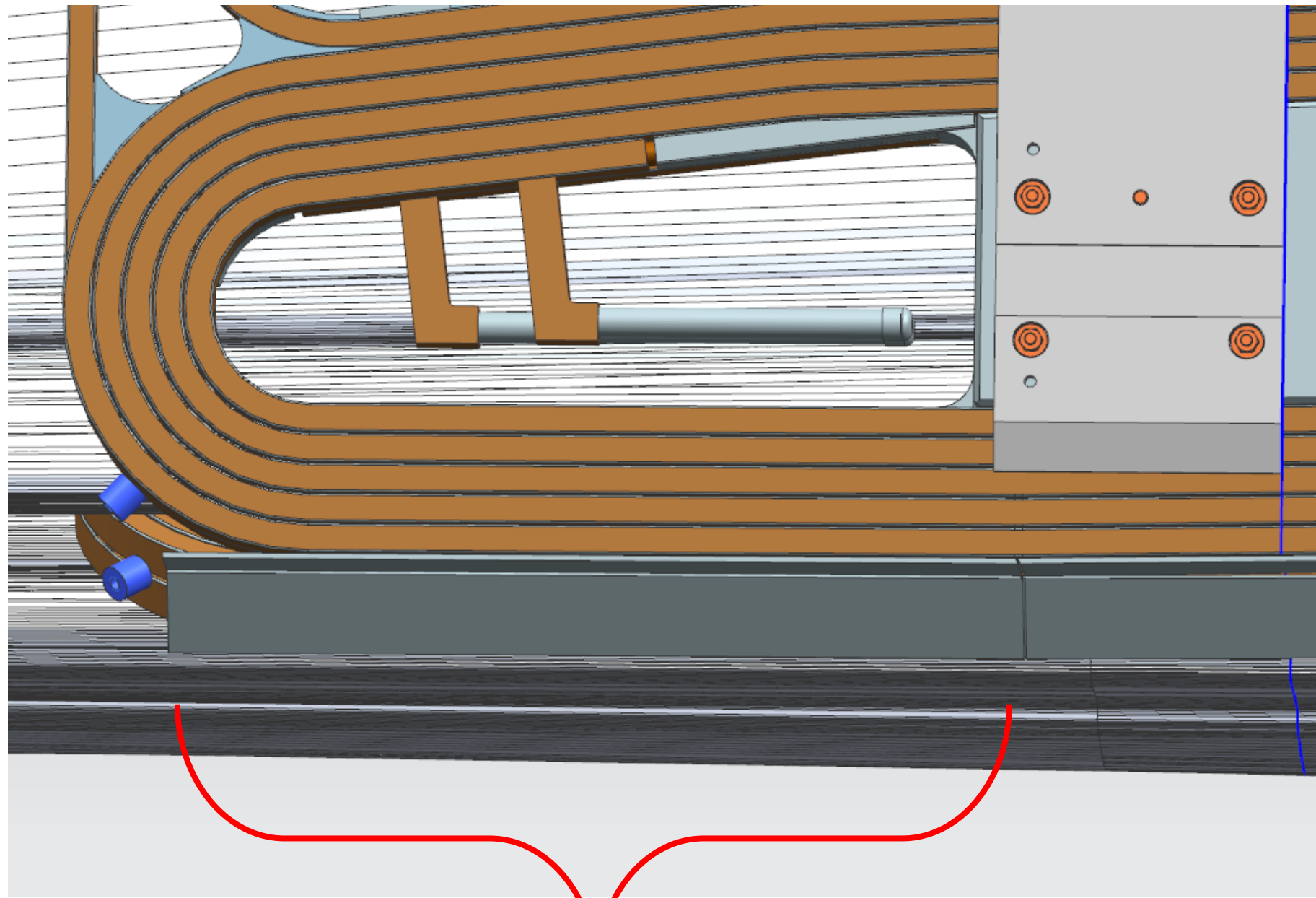
TM4 Interferences

Interference with collimator 6a and coil clamps of complementary coil
Near-interference (in design, almost certainly a physical interference) with belly plates at upstream end of coils

Solution: Move all TM4 subcoil assemblies to a larger radius ($R+3\text{mm}$) to create additional space

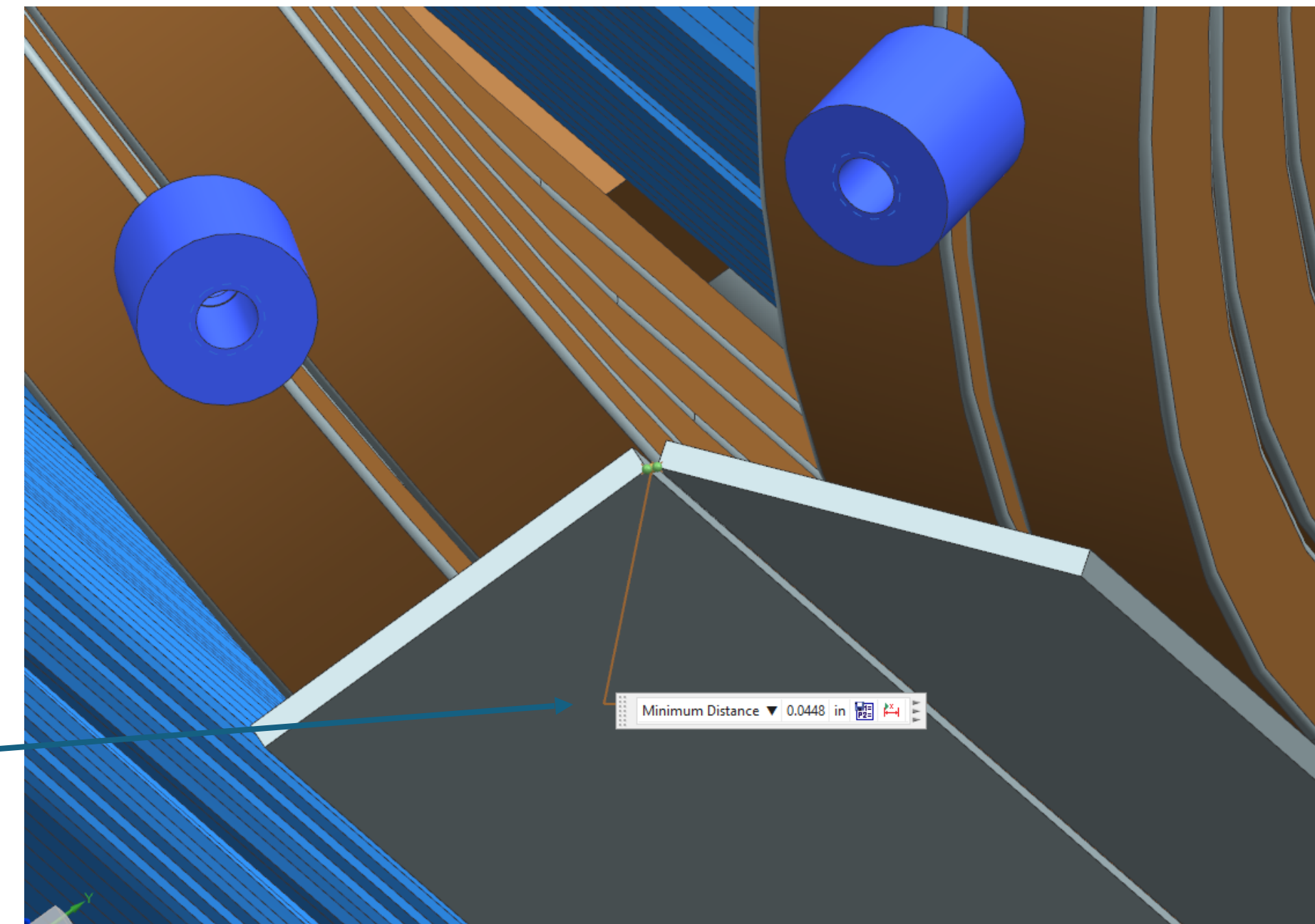
Expectation: small changes in magnetic field optics, no interferences with physics signals or additional backgrounds

Belly Plate Interference

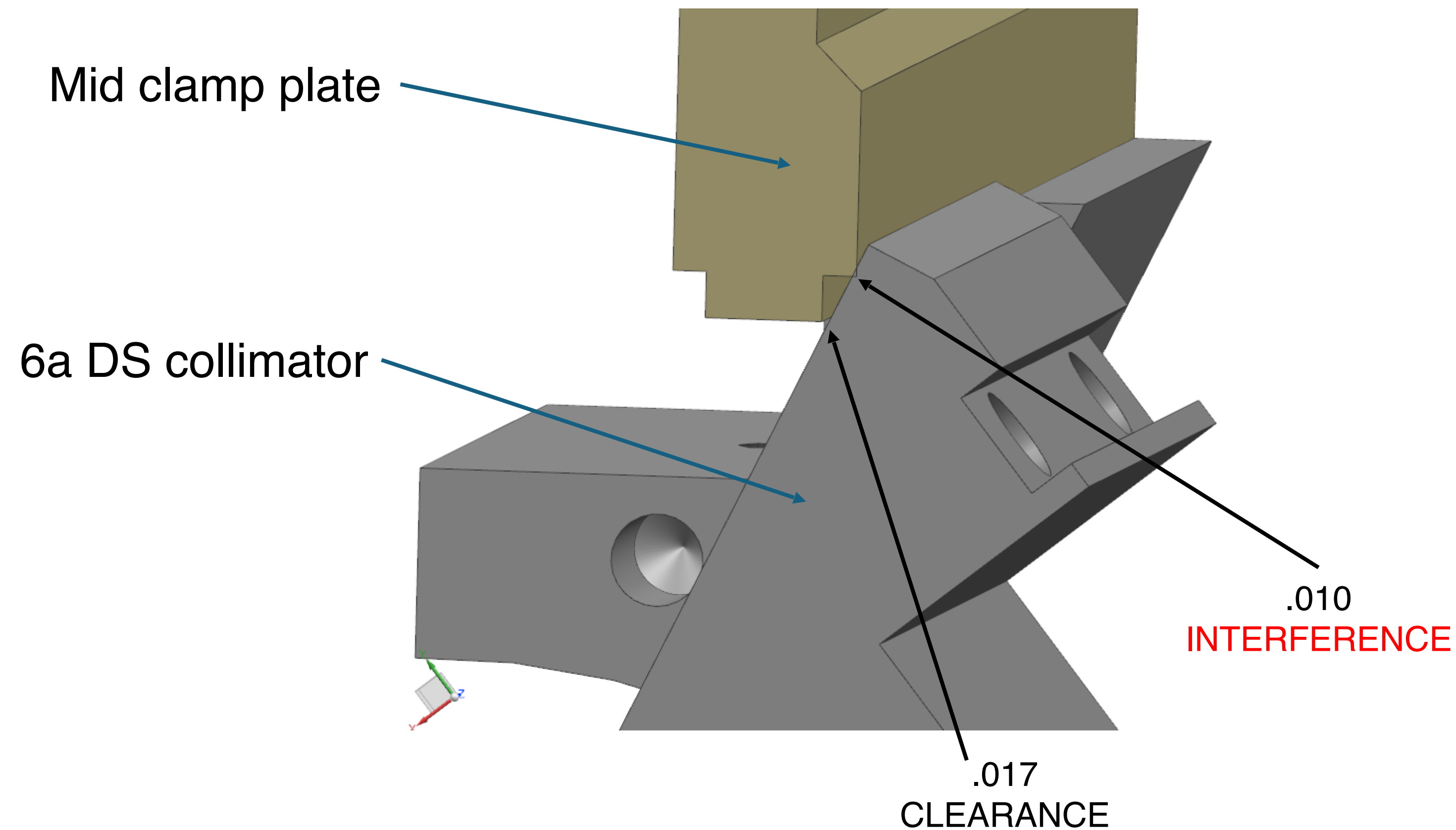


Nominal clearance between belly plates is only 1.1 mm while the actual is **0.58 mm** based on survey data.

Distance between Belly Plates at the upstream/flat section .0448 in (1.1 mm) with Coils in current nominal position



Collimator 6a interference



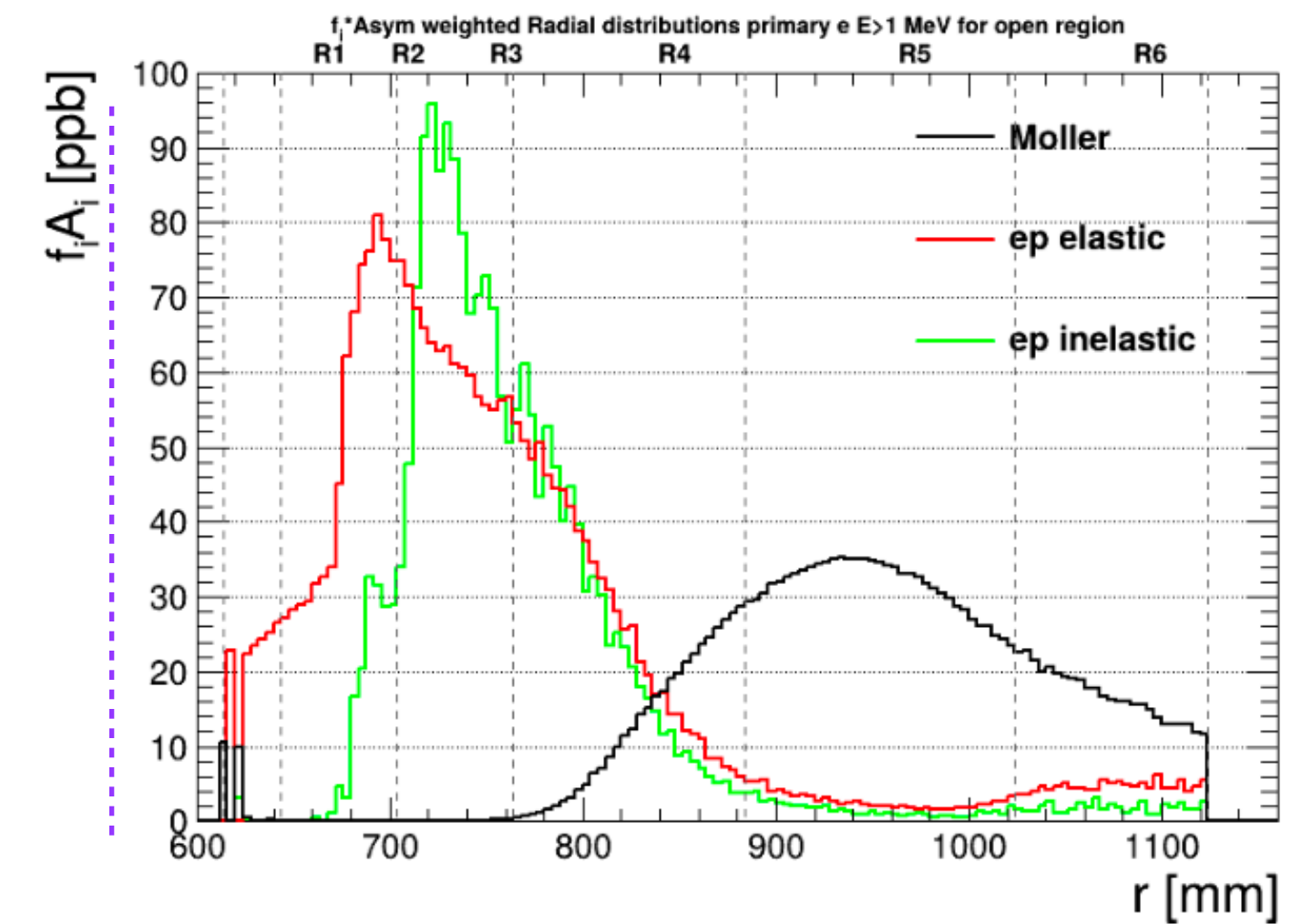
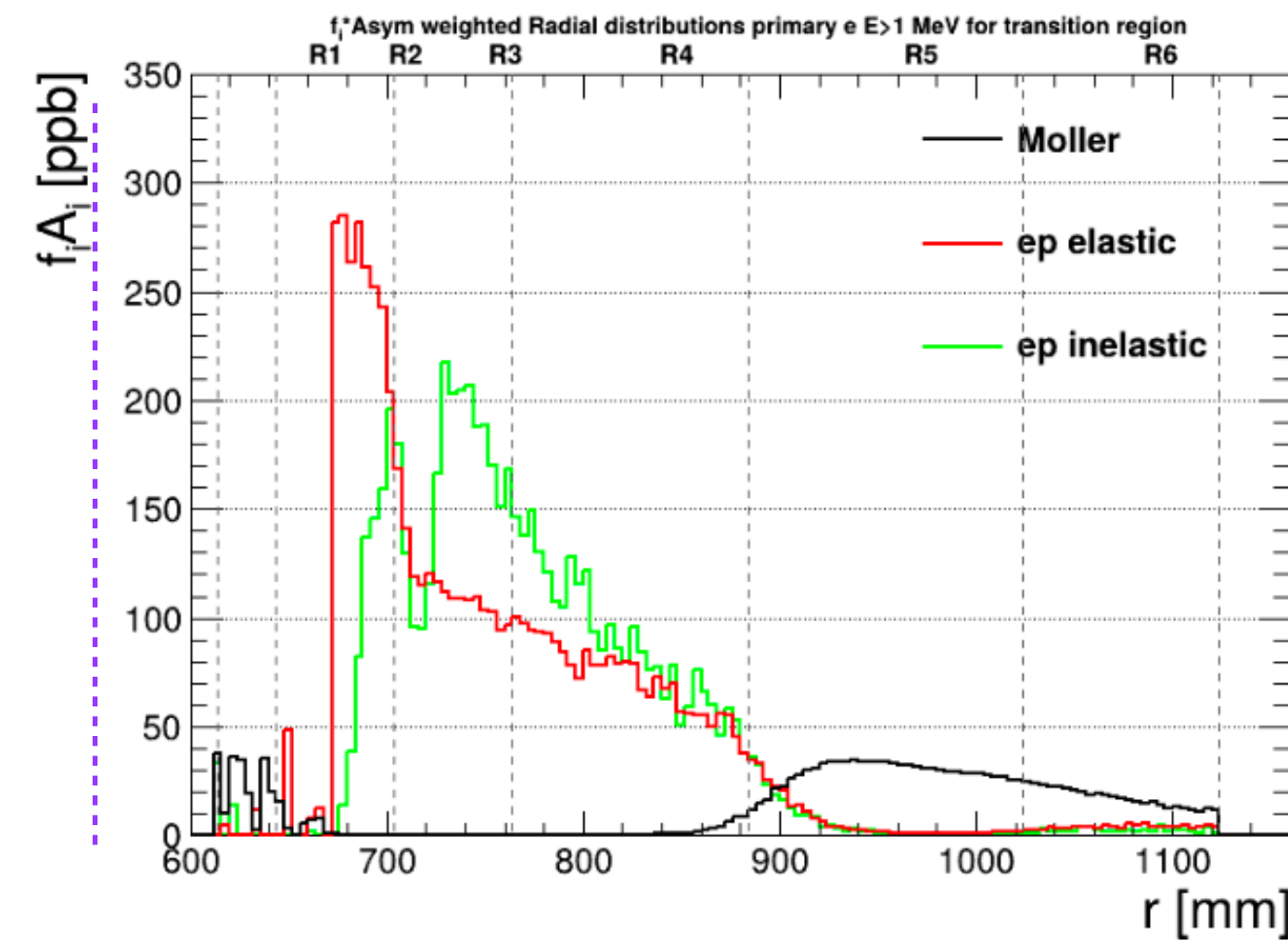
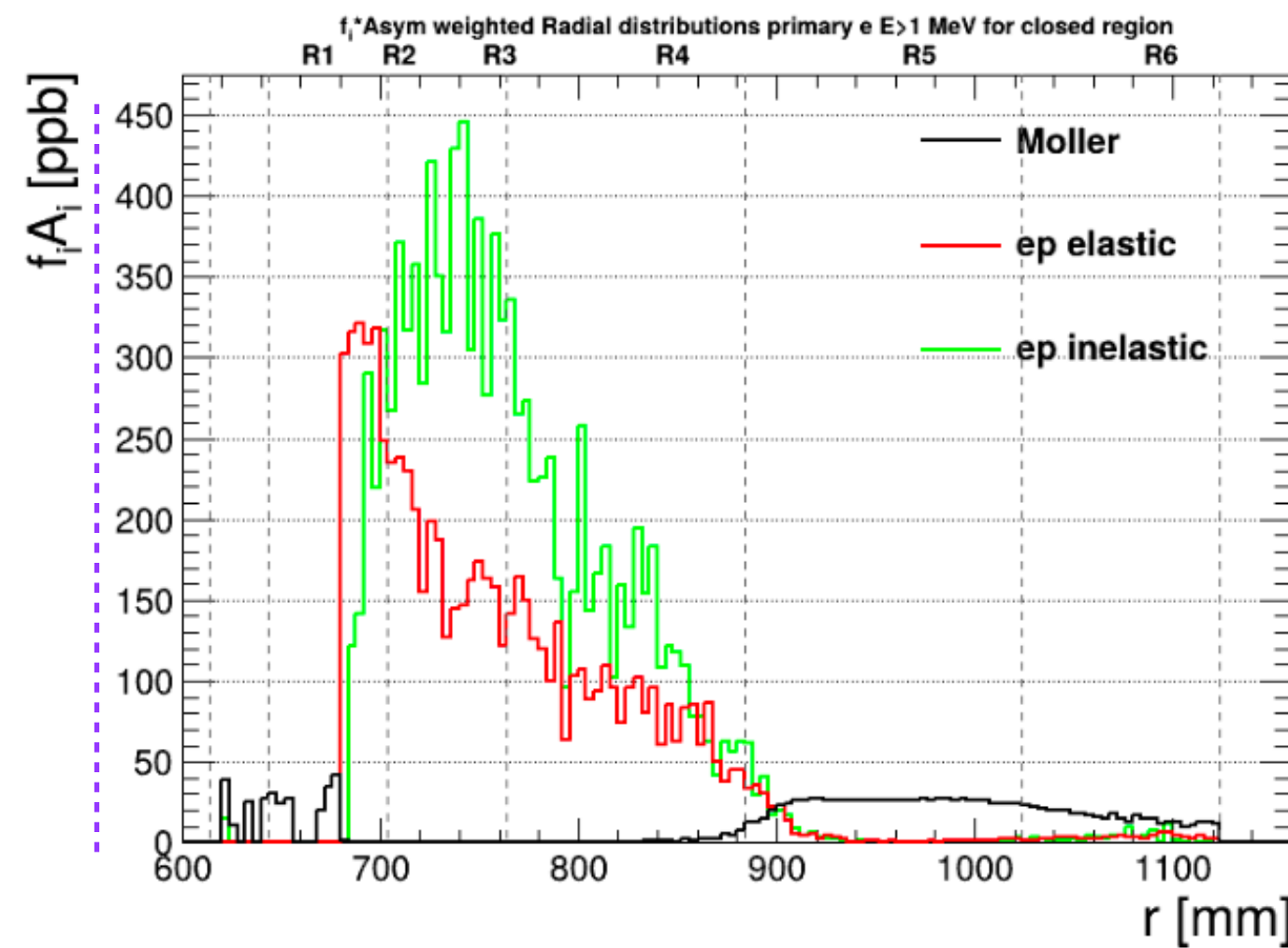
CURRENT INTERFERENCE
PROBLEM

Deconvolution

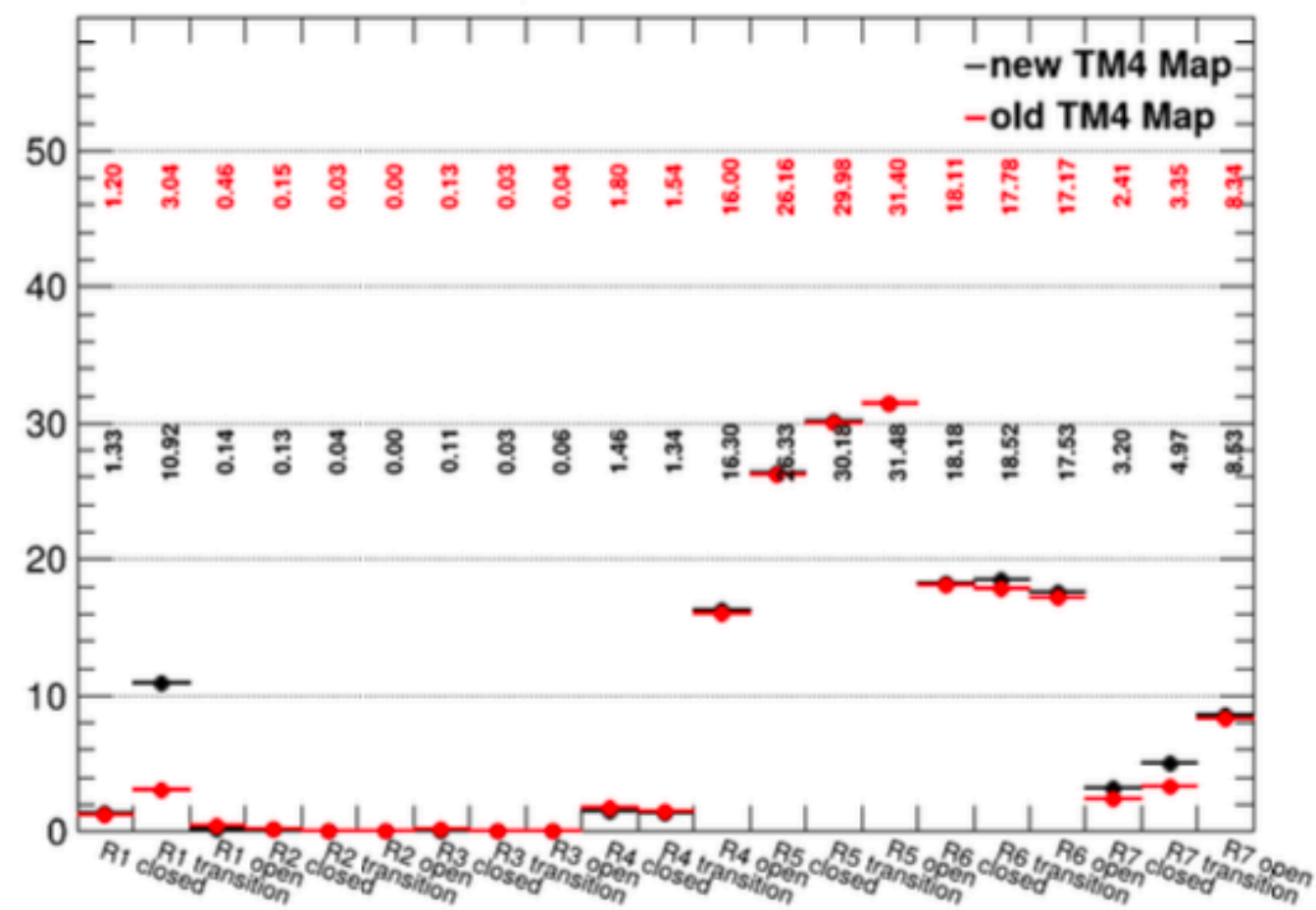
Symmetric magnetic fields with TM4 R+3mm calculated by Juliette in TOSCA

Used by Zuhal in physics generators: moller, elastic, inelastic. Then deconvolution analysis

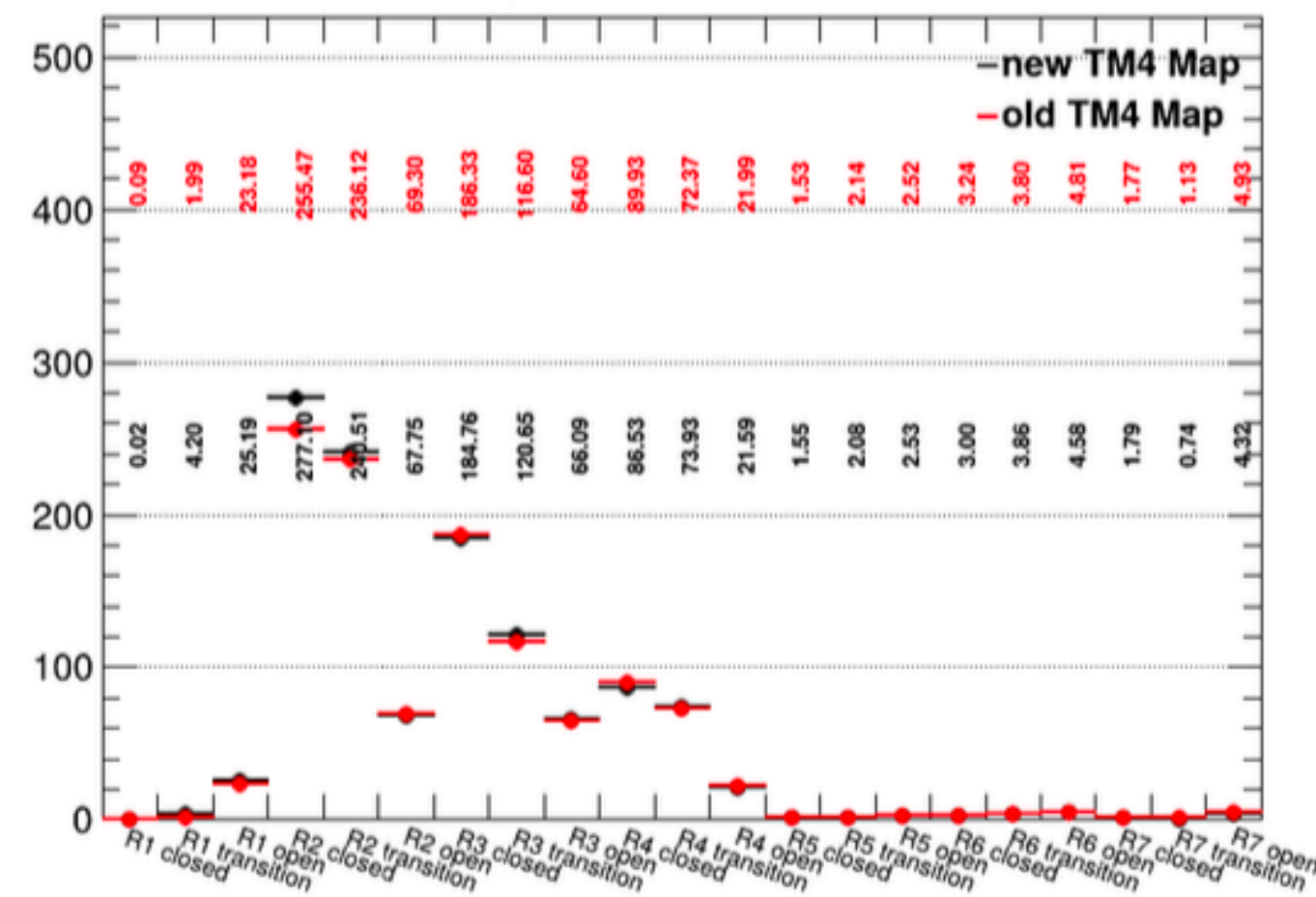
Ring 2 vs 3
separation of
inelastics is
maintained



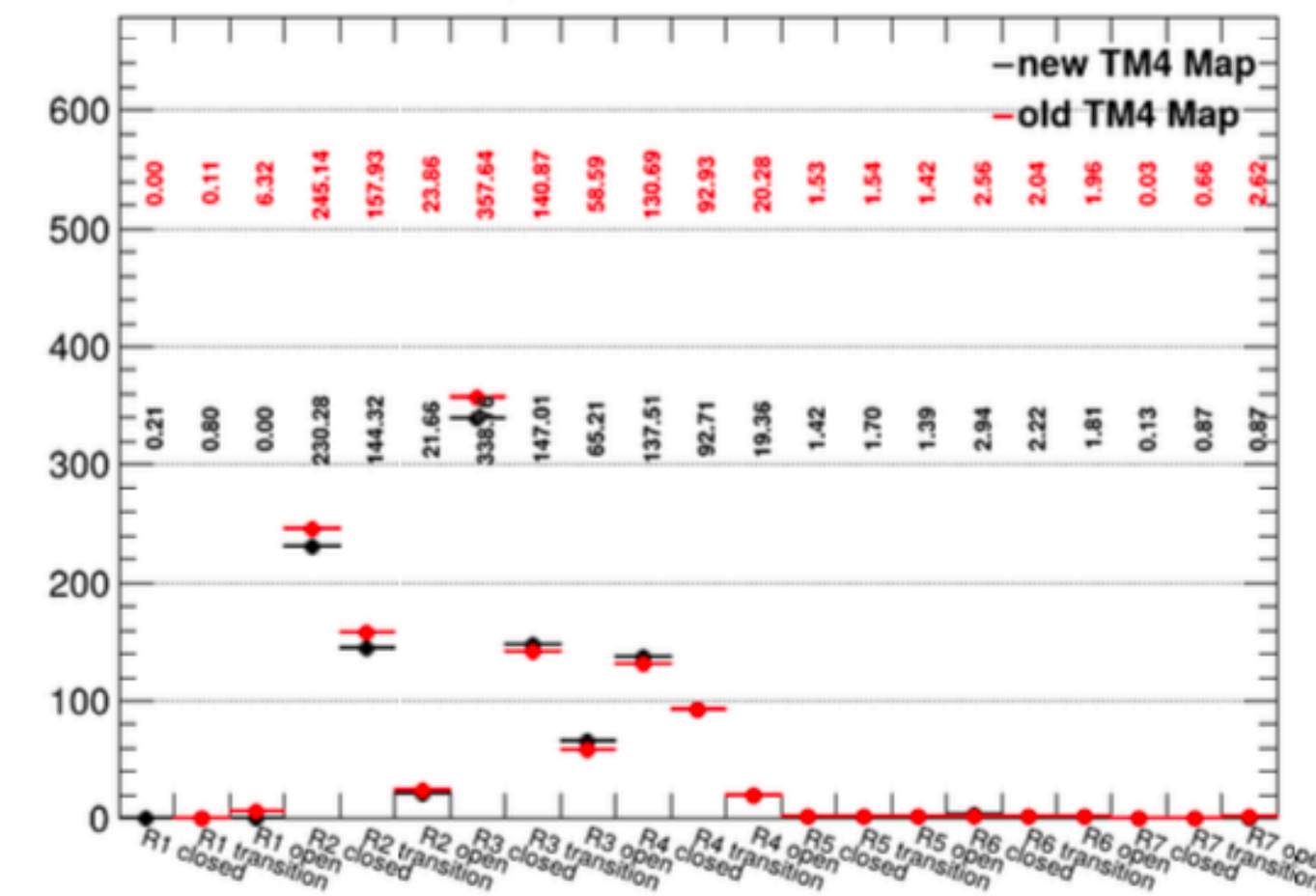
Sums (f_A), primary $e > 1$, Moller



Sums (f_A), primary $e > 1$, ep-elastic



Sums (f_A), primary $e > 1$, ep-inelastic



Visible, but not
extreme, rate
changes

Deconvolution results

Small to negligible resulting change on precision of extracted physics asymmetries

Some difference in various measures (including or excluding rescattering, physical tile hits vs vacuum detector in front of plane) but nothing looks significantly worsened

primary e E> 1MeV, old TM4 field map			
Name	Asymmetry [ppb]	uncert [ppb]	rel uncer [%]
moller	-34.87	0.72	2.07%
ep Elastic	-28.90	1.46	5.04%
ep Inelastic W1	-585.90	71.73	12.24%
ep Inelastic W2	-486.92	30.93	6.35%
ep Inelastic W3	-439.33	67.66	15.40%

primary e E> 1MeV, new TM4 field map			
Name	Asymmetry [ppb]	uncert [ppb]	rel uncer [%]
moller	-34.97	0.73	2.07%
ep Elastic	-28.91	1.51	5.21%
ep Inelastic W1	-504.67	70.96	14.06%
ep Inelastic W2	-515.32	35.97	6.98%
ep Inelastic W3	-445.64	69.54	15.60%

Clearance to signal and photon envelopes

Dave Kashy performed a careful walk through in the spectrometer CAD to look at clearances to the “envelope” edges. There was one close clearance noted: the outer radius of collimator 6B threatened the “Outer Photon Envelope” (OPE) with clearance of about 1.5mm

Clearances at DS Clamps

- Z=-430.305
- **A 3mm radial move will make clearance to OPE significantly smaller. 0.175” to 0.057” (close to 1.5mm)**

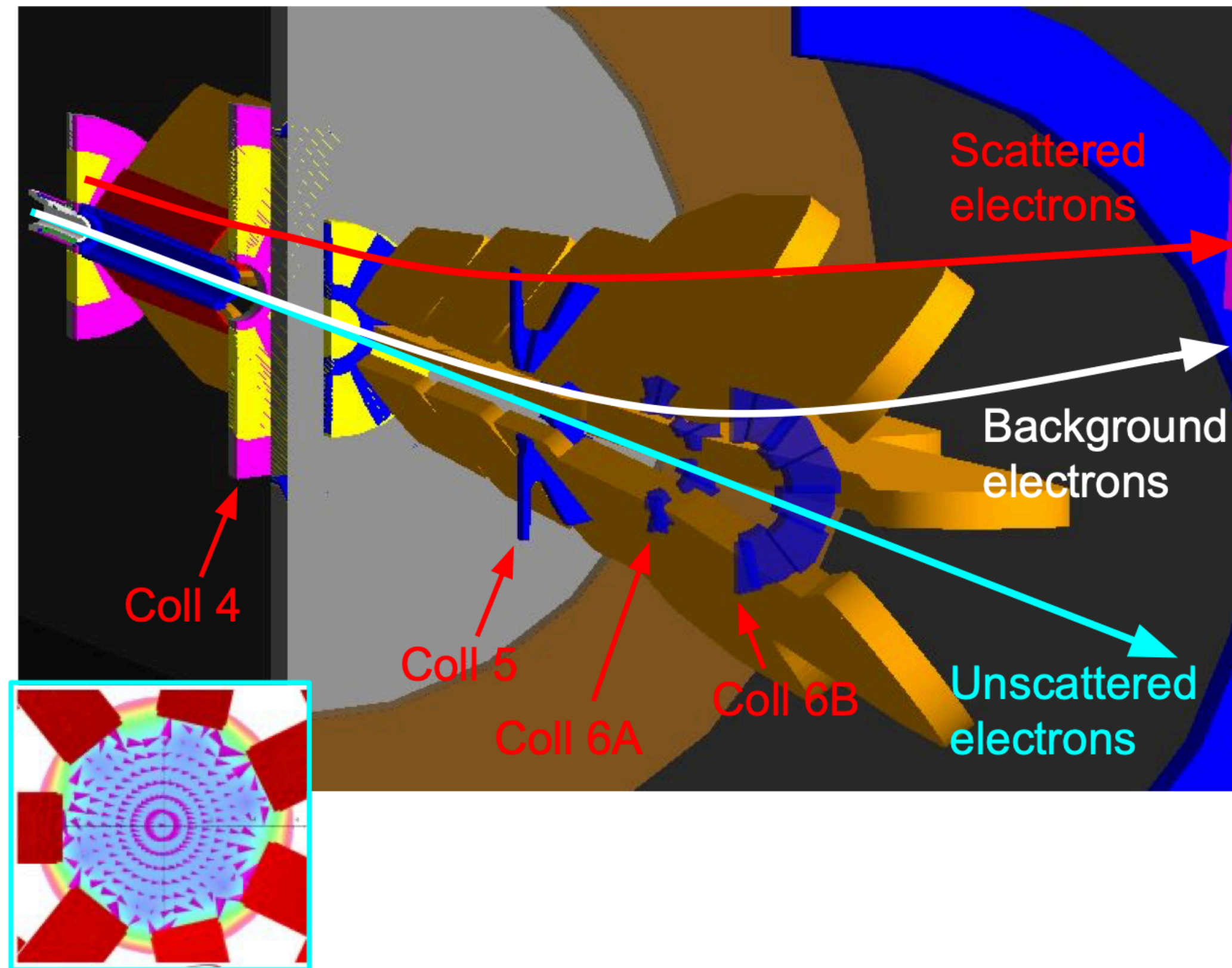


Collimators and Outer Photon Envelopes

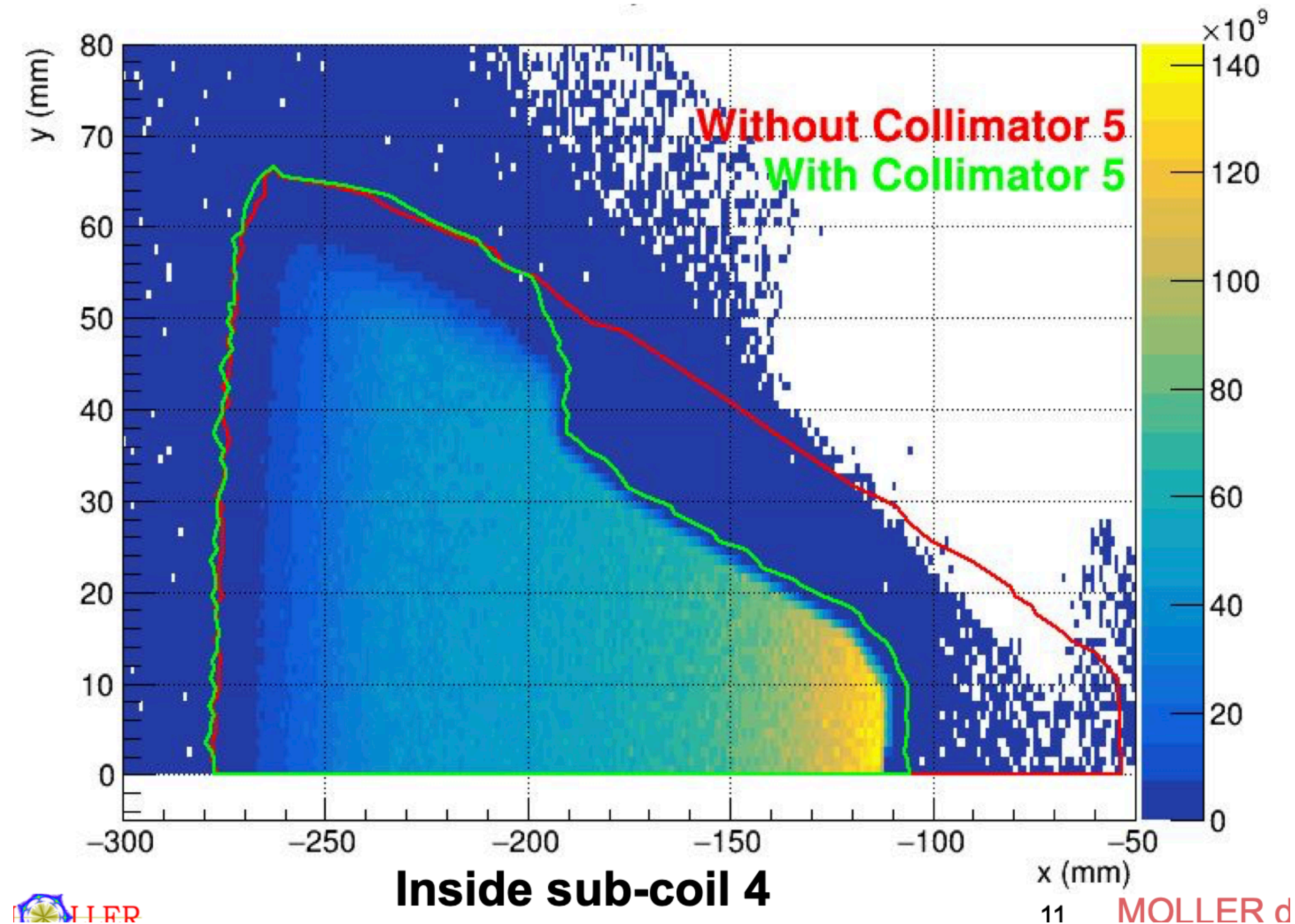
Collimator 5 and photon scraper shape the photon flux through the acceptance
6a/6b remove disrupted beam pulled out by the beampipe magnetic field

Small angle cut enforced by Collimator 5
"Hard shadow" opening is smaller than the OPE boundary

docdb:834, docdb:797



docdb:834 (Ghosh)



Simulation

Prakash Gautum

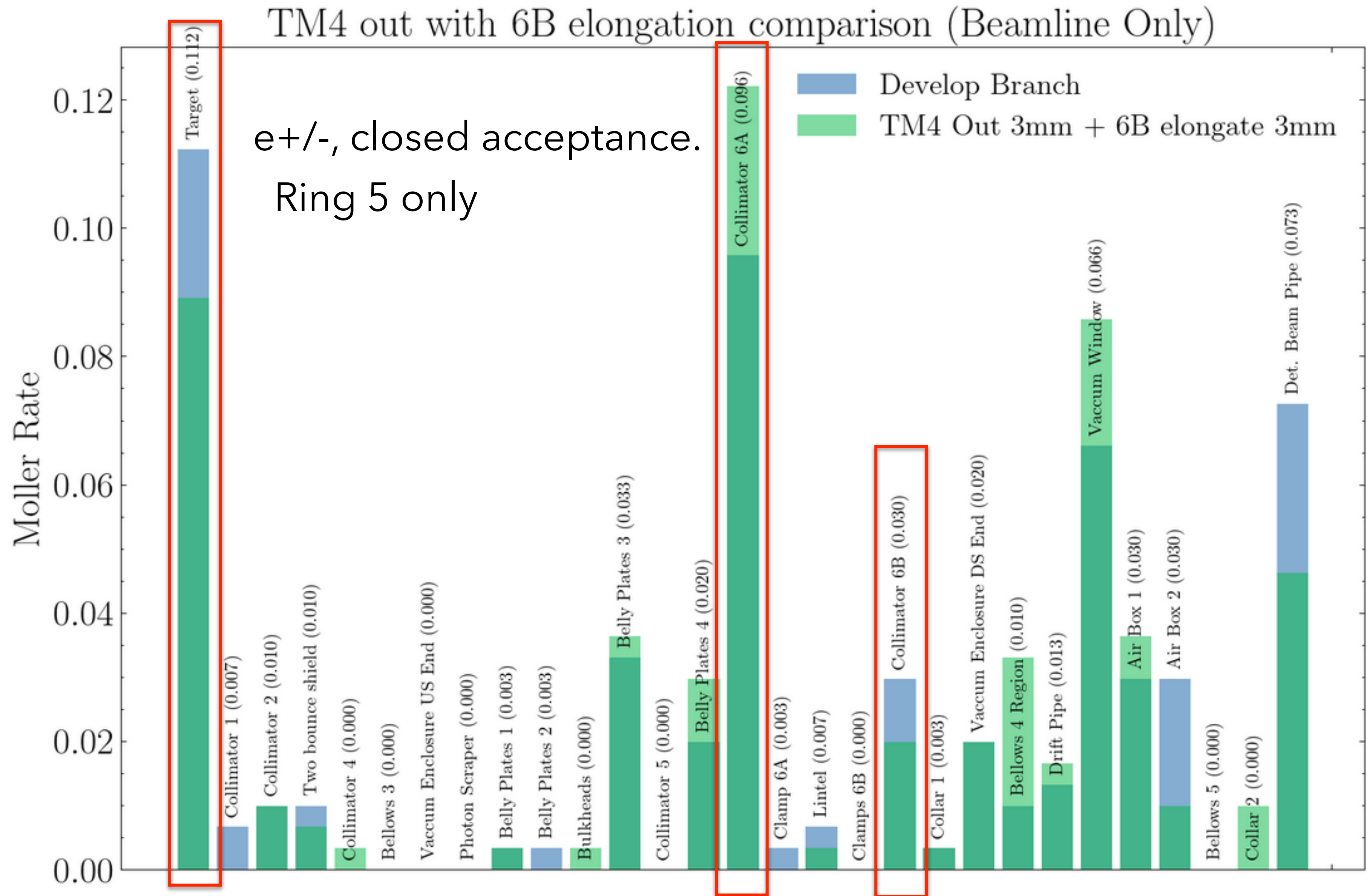
TM4 Movement:

- The components attached to the magnet are moved radially outward.
- These include
 1. The three clamps attached to the coil
 2. Belly plates
 3. Collimator 6A (US/DS) and Collimator 6B(US/DS)
 4. The coils themselves.

Moller rate definition:

- Assume 1 every 3300 beam event is a Moller event.
- Moller Rate % is the fraction of Moller event.

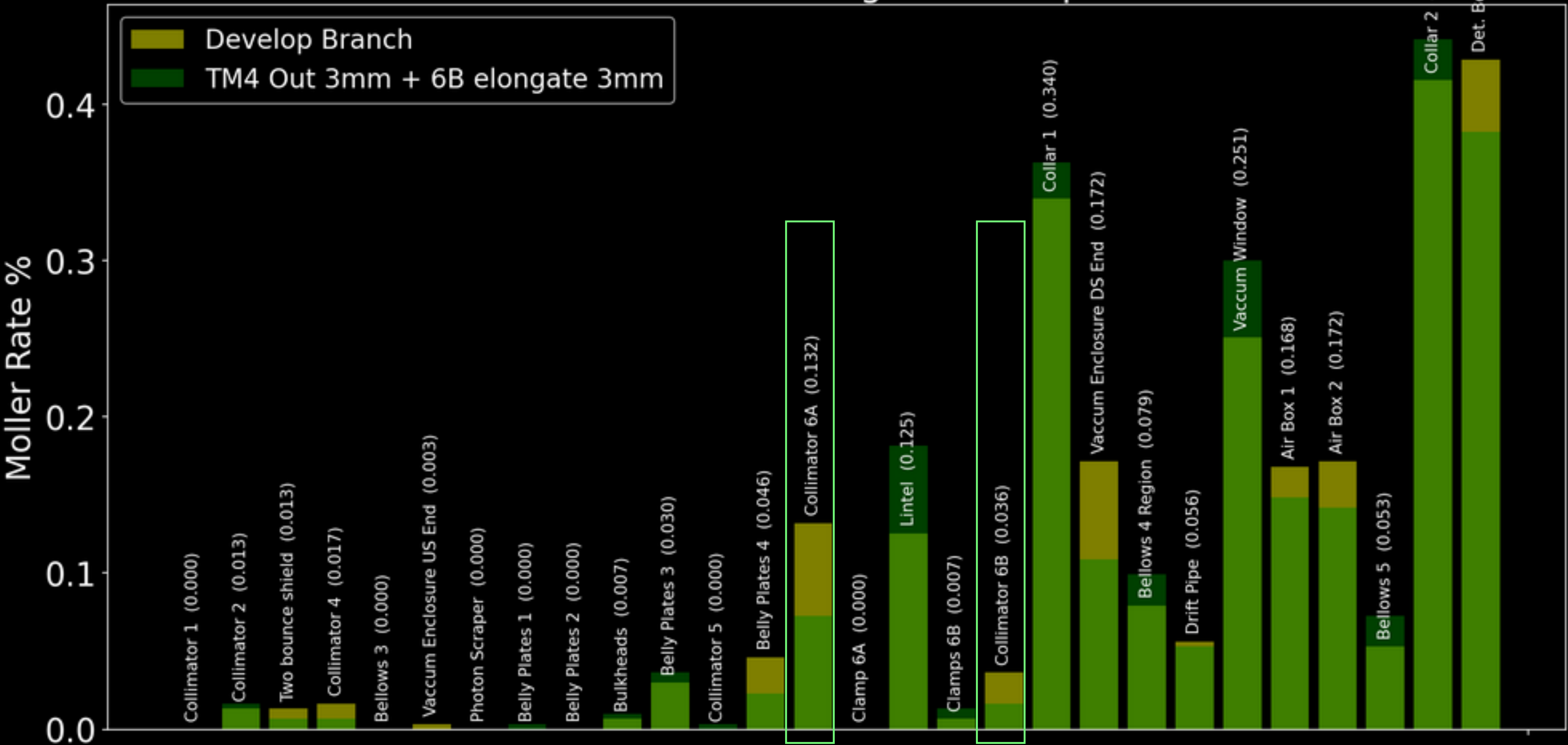
Took r of coils, clamps, and collimators out by 3mm, then extended 6b by 3mm larger:



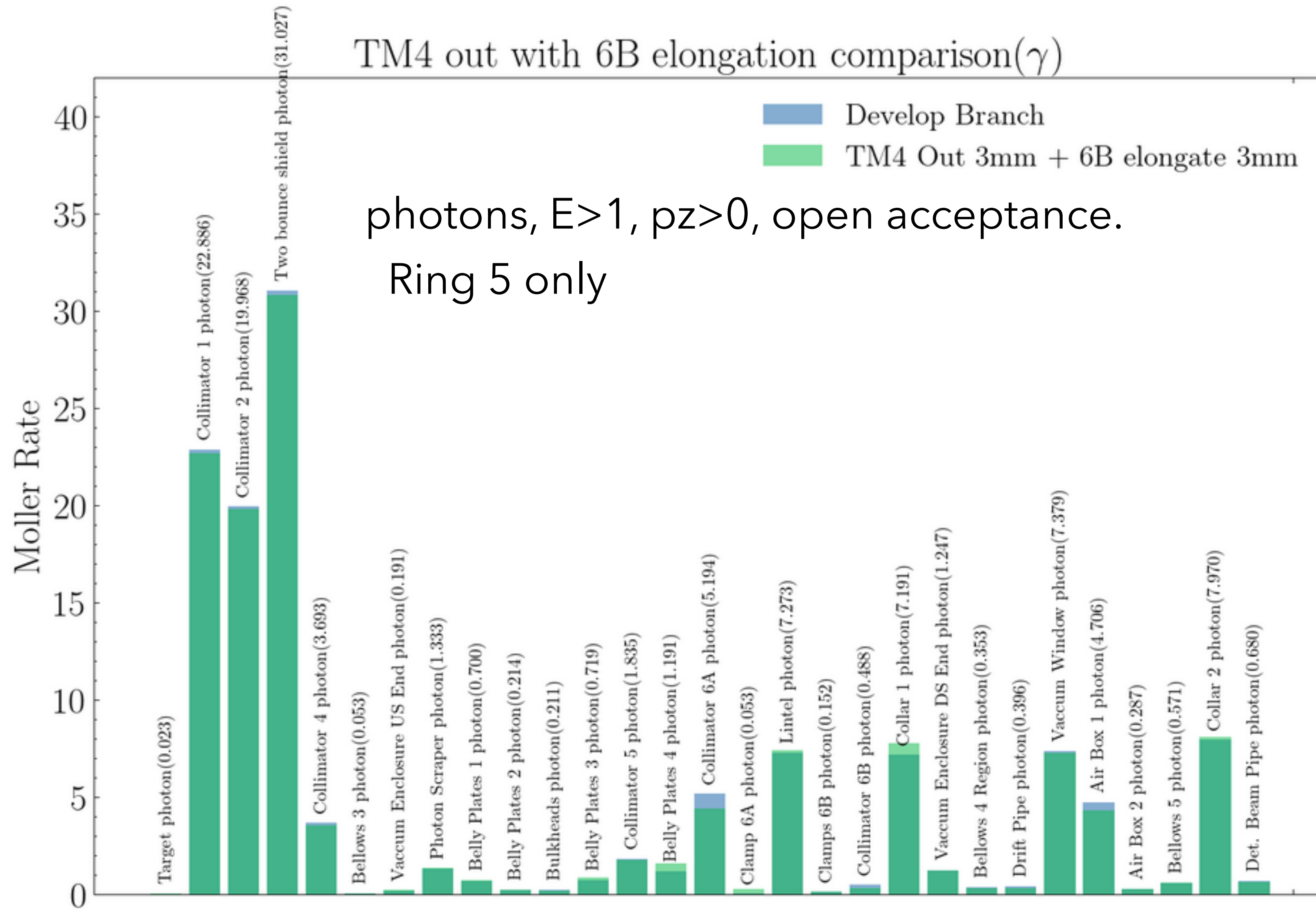
Changes
consistent with
statistical noise

Took r of coils, clamps, and collimators out by 3mm, then extended 6b by 3mm larger e+/-, open acceptance. (6a a little better when moved out, for sym fields)

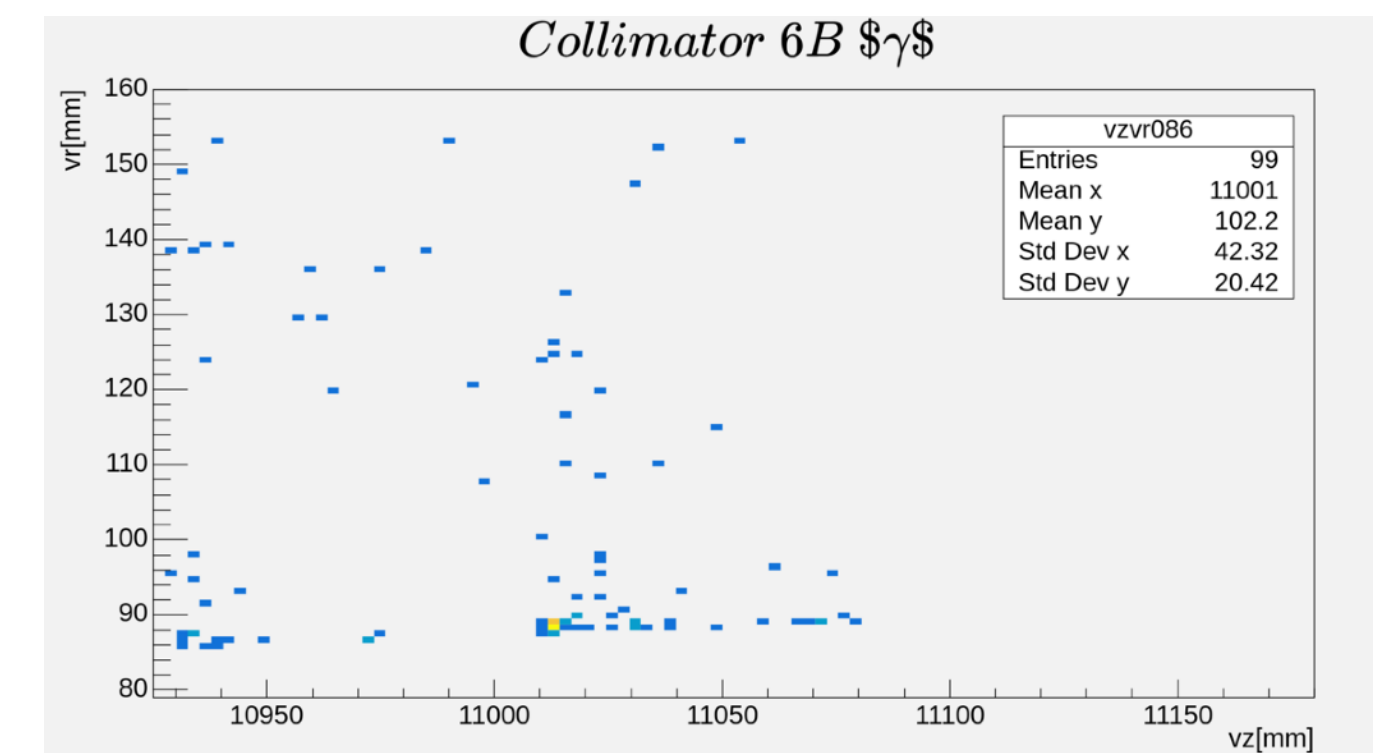
TM4 out with 6B elongation comparison



Photons backgrounds



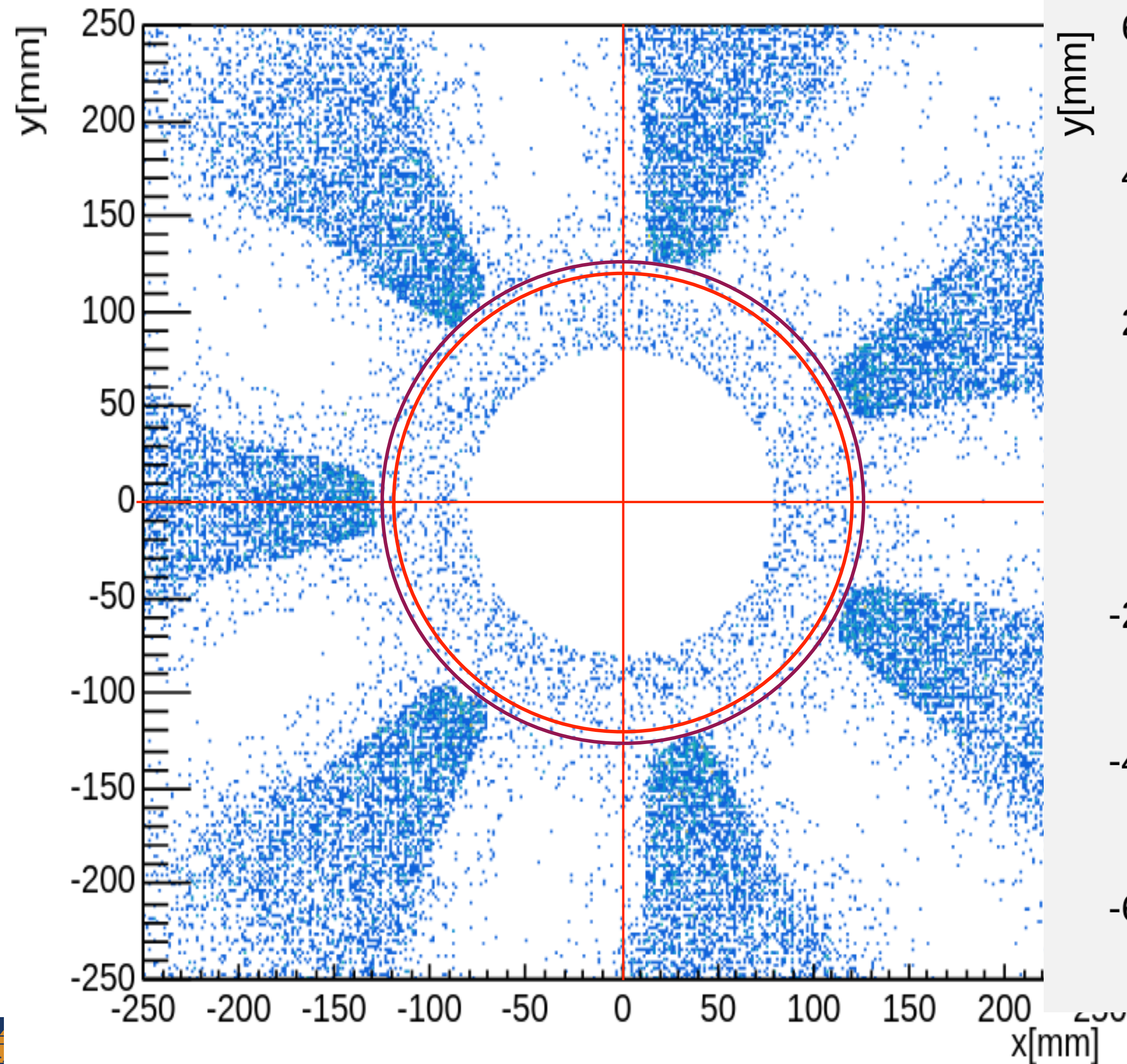
6b cut included large R (older version of plot but same cut)



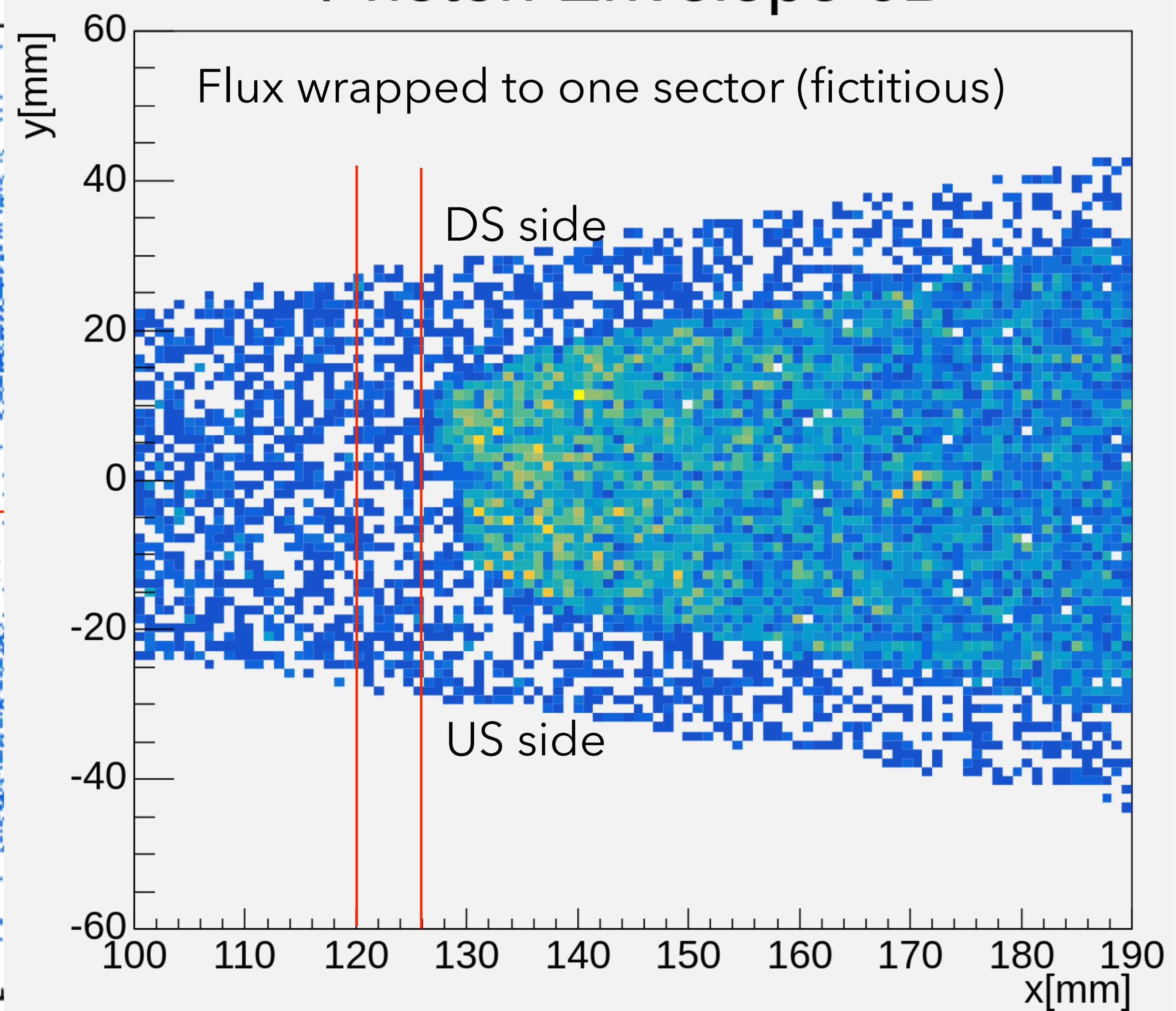
6mm shift in the nominal 6b position does not intersect with hard shadow



6B Photons



Photon Envelope 6B



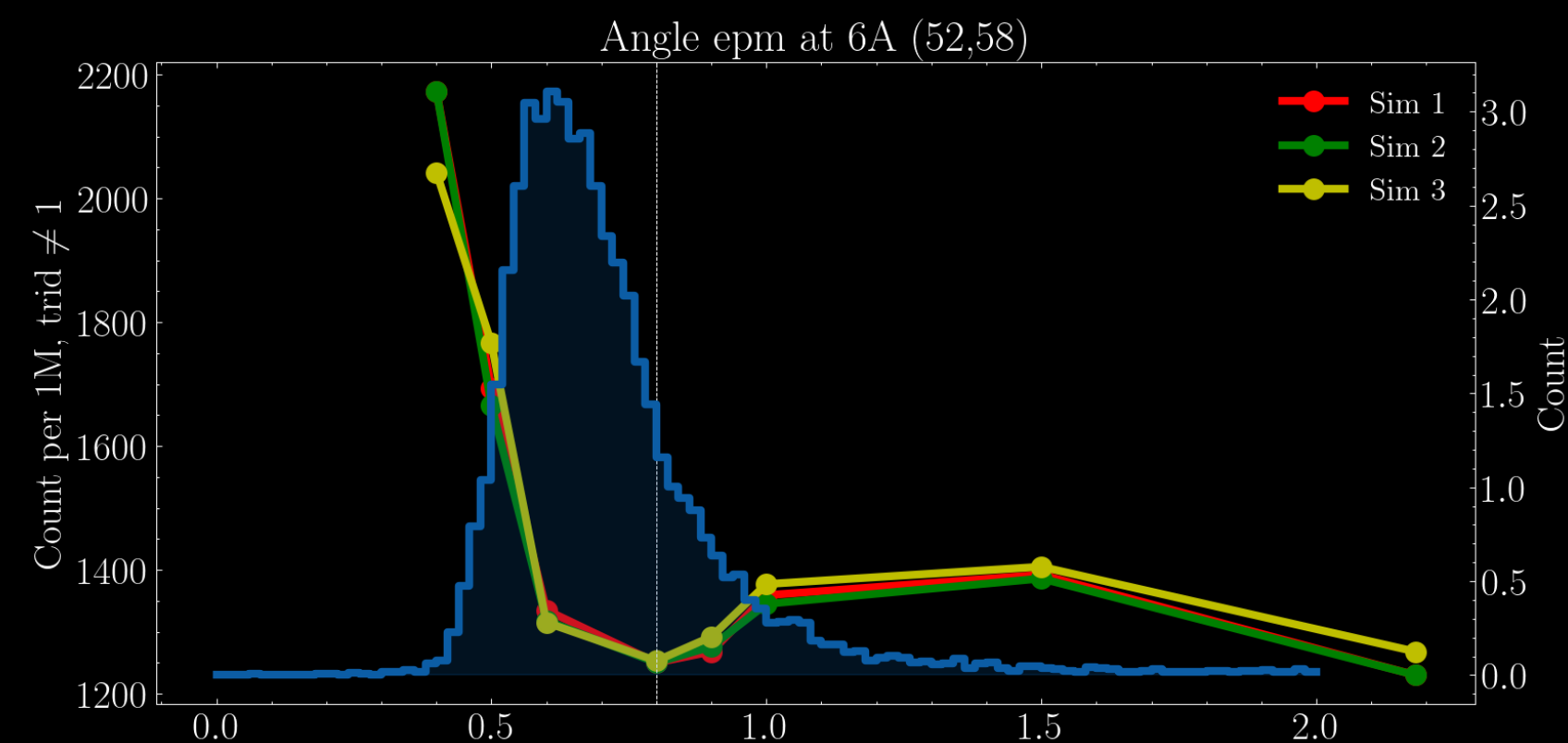
Conclusions

- Signal clearance at collimator 2 requires change in collimator 2 aperture minimum radius (35mm \rightarrow 35.5mm)
 - Small loss in precision ($\sim 1\%$ of the 2% uncertainty) expected from increase in radius of collimator 2
- Belly plate interference and collimating 6a interference in TM4 requires change
 - Moving all subcoils out R+3mm
 - Small loss to deconvolution contrast
 - No additional background (for symmetric fields)
- To Do:
 - Zuhail: deconvolution, New col2 with new field map
 - Zuhail: deconvolution, New col2, new field map, new TM4 gdml
 - Prakash: pull request for TM4 gdml
 - Prakash: pull request for IR+0.5mm and other tapers etc in collimator 2
 - Rakitha: check on TM4 gdml
 - Prakash: background with TM04 R+3mm asymmetric fields (blocked)
 - Juliette: calculate asymmetric fields with TM04 R+3mm
 - Prakash: Col 5 visualization vs 6b photon shadow
 - Zuhail: Q2 vs c/t/o for inelastics - deconvolution, dip in f^*A

extra

Pretty soft minima on angle of collimator

Taper 6A



- Taper angle slightly higher than the peak of beam angular distribution.
- For 6A: The taper angle : 0.80° .

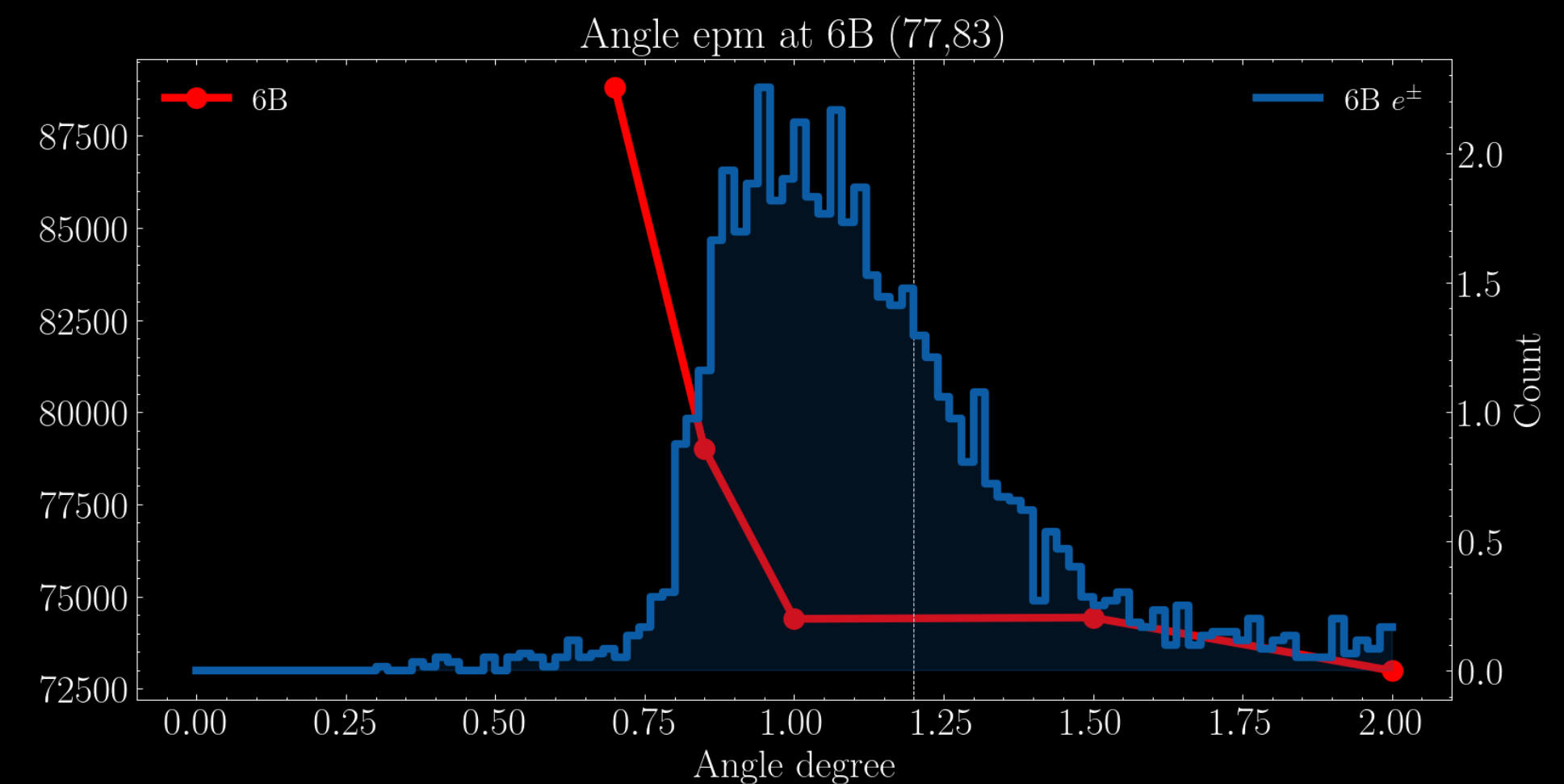
P. Gautam (UVa)

Collimator 6A/6B Redesign Status

Simulation Meeting 2023-05-11

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Taper 6B



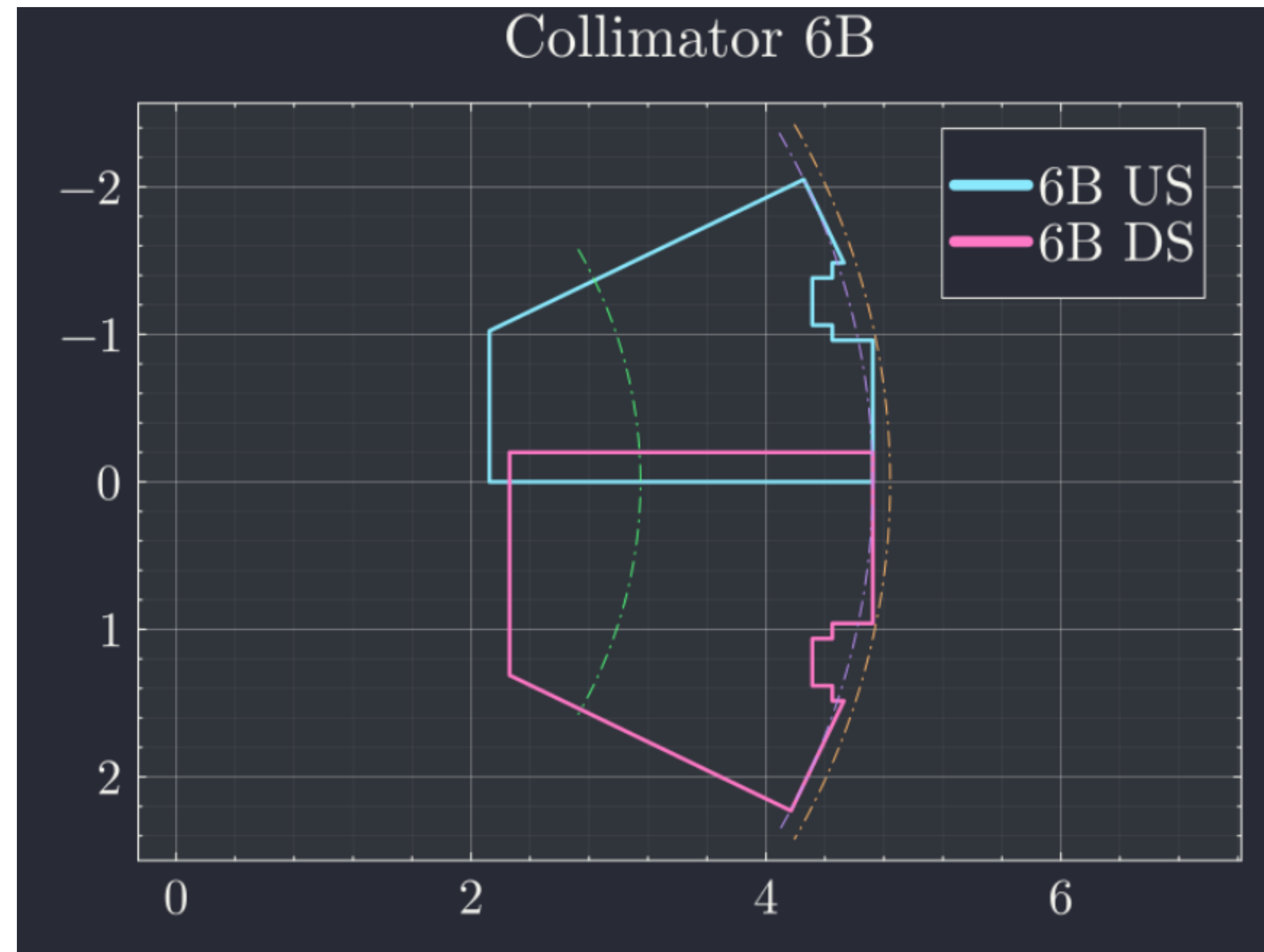
- Taper angle slightly higher than the peak of beam angular distribution.
- For 6B: The taper angle: 1.20° .

P. Gautam (UVa)

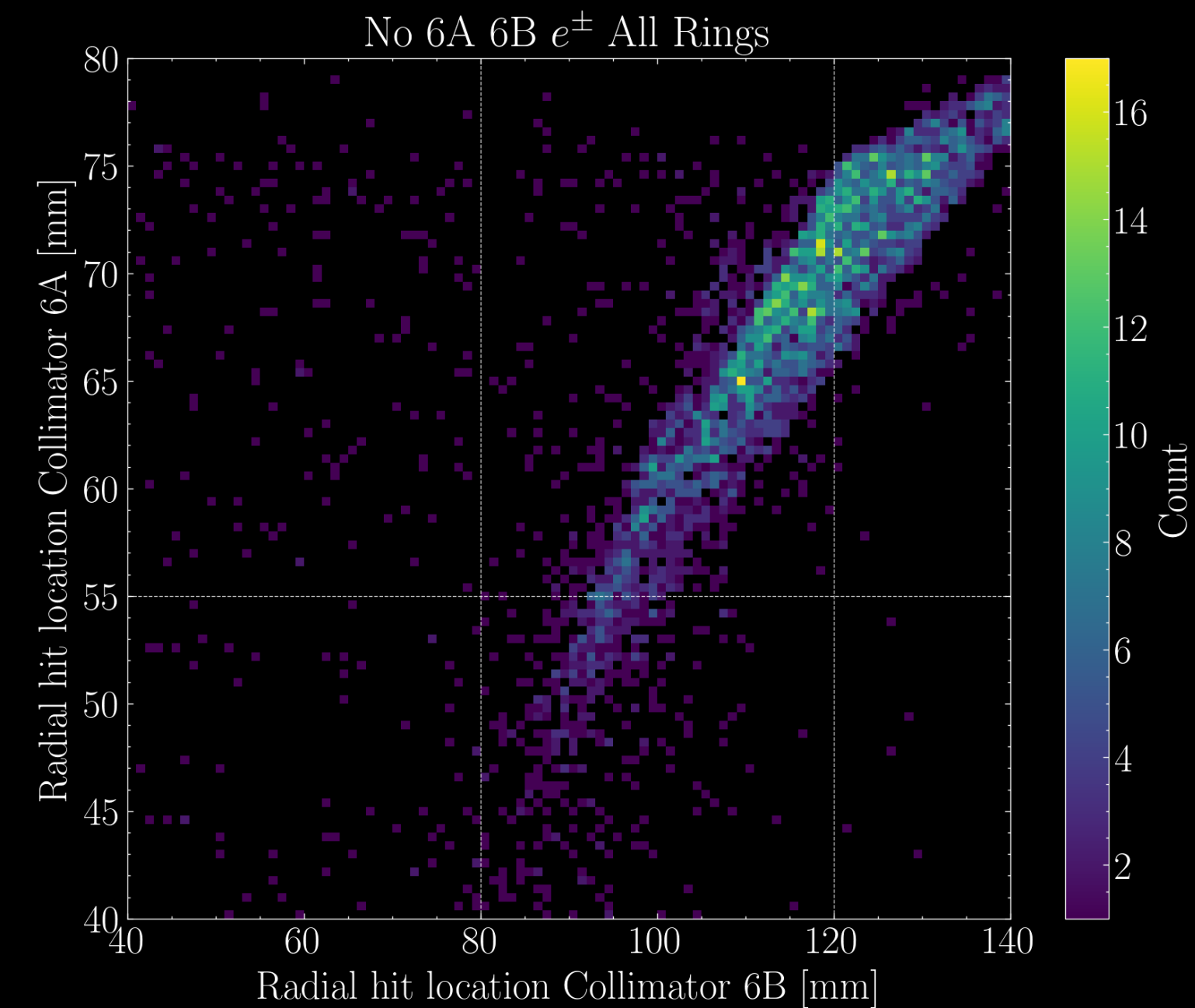
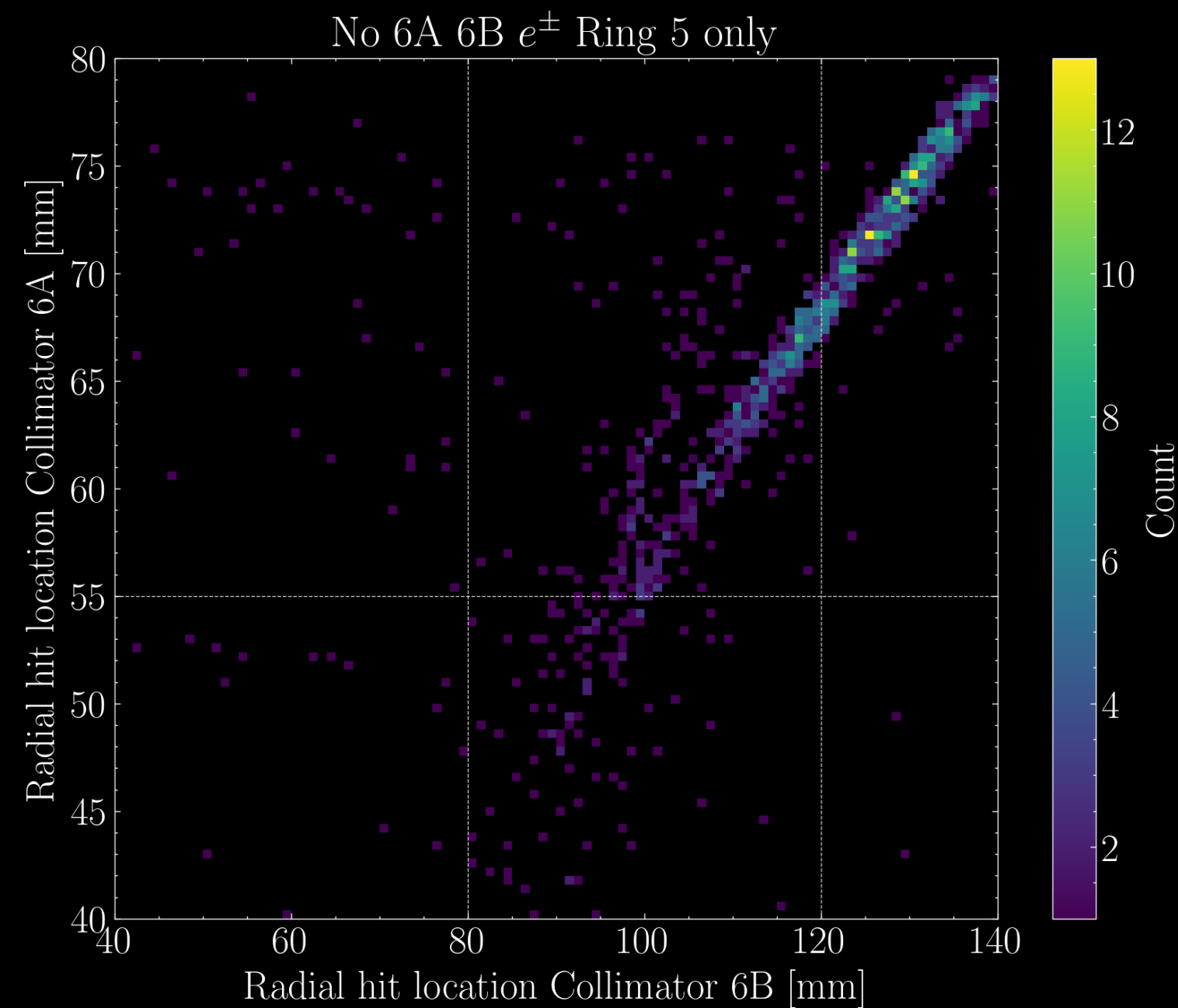
Collimator 6A/6B Redesign Status

Simulation Meeting 2023-05-11

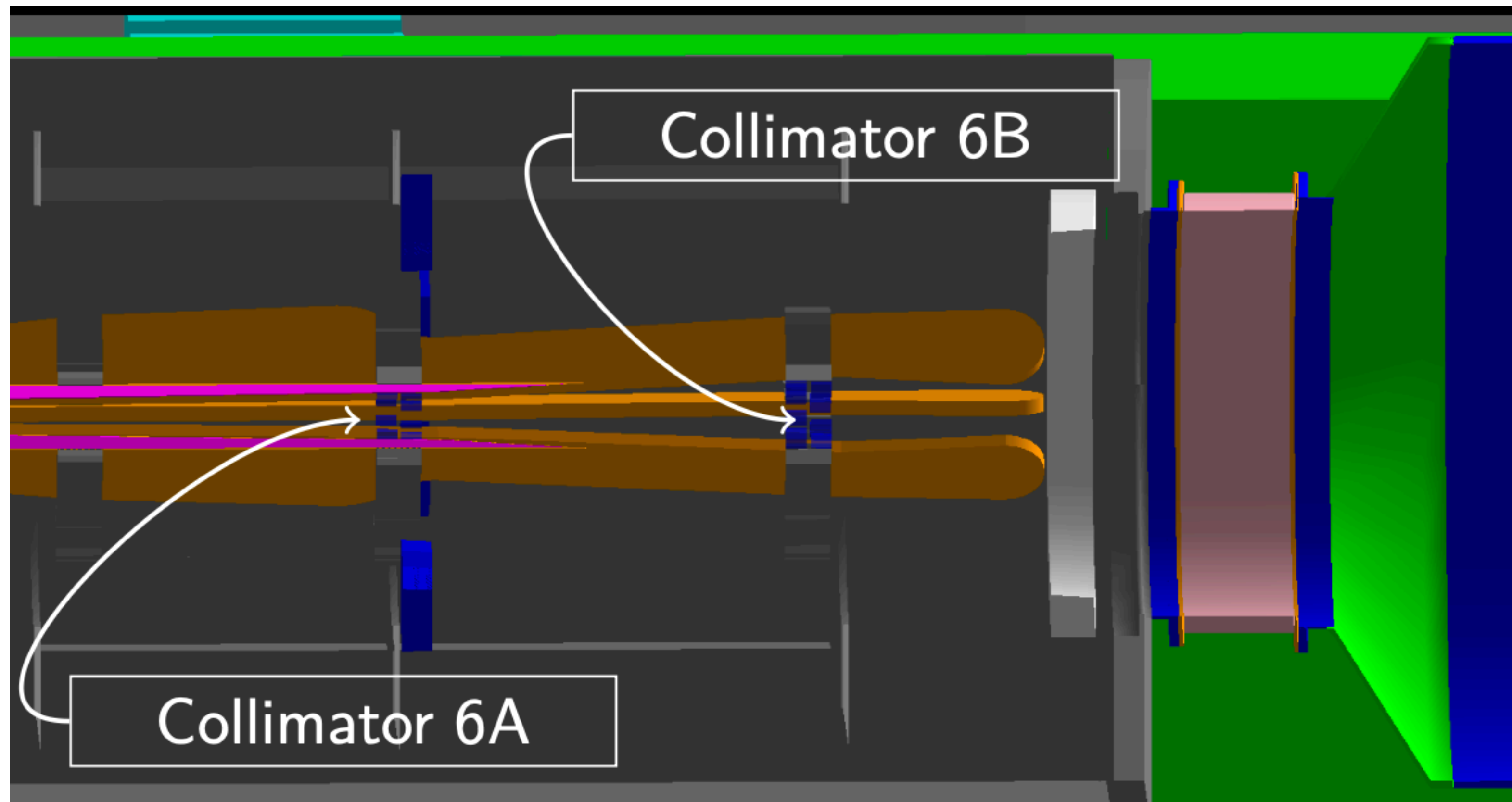
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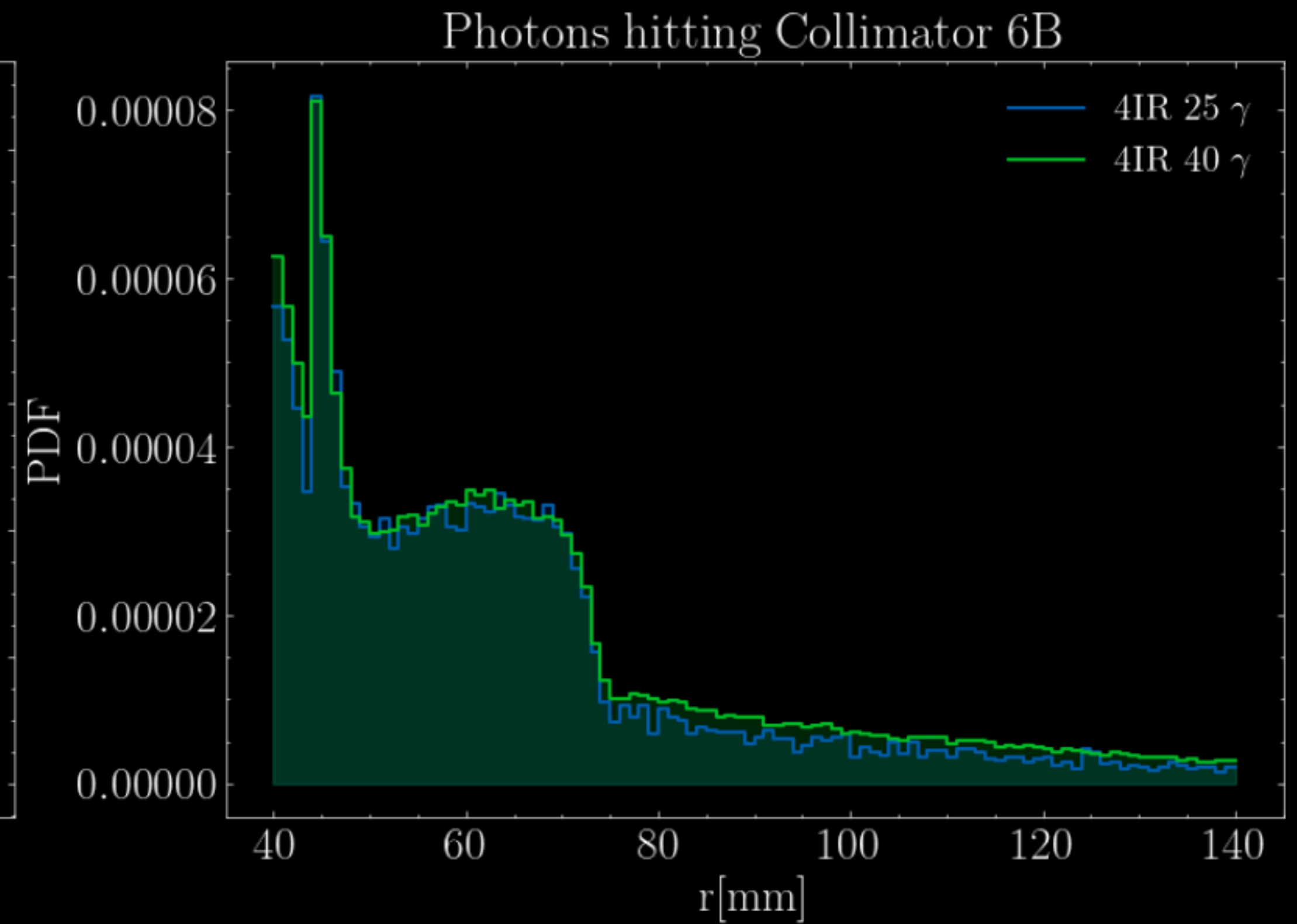
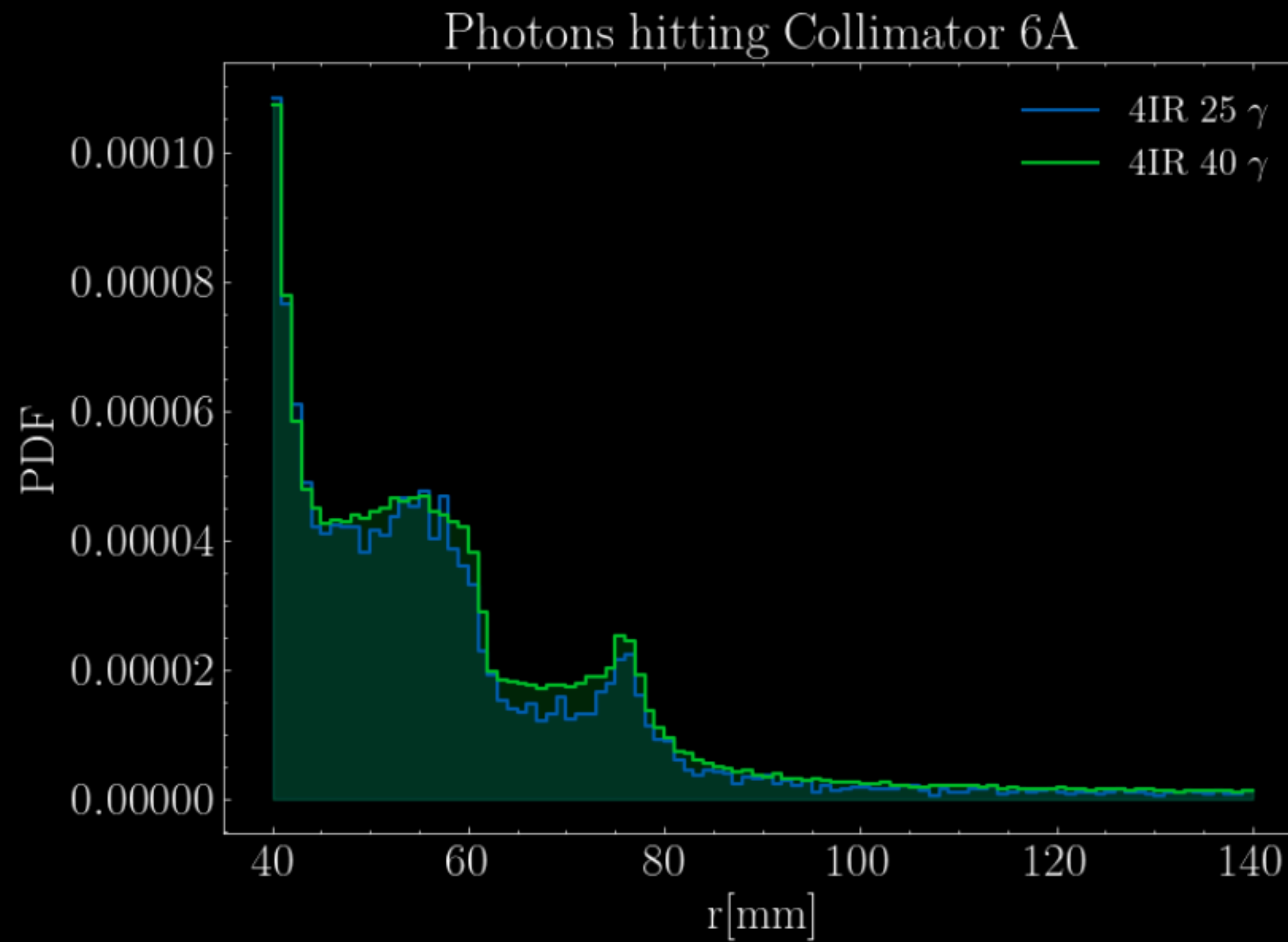


New Simulation without 6A 6B



- What gets to Moller Detector(MD) from 6A 6B Region?
- Plot shows those tracks that hit both 6A, 6B virtual plane and go on to hit MD.

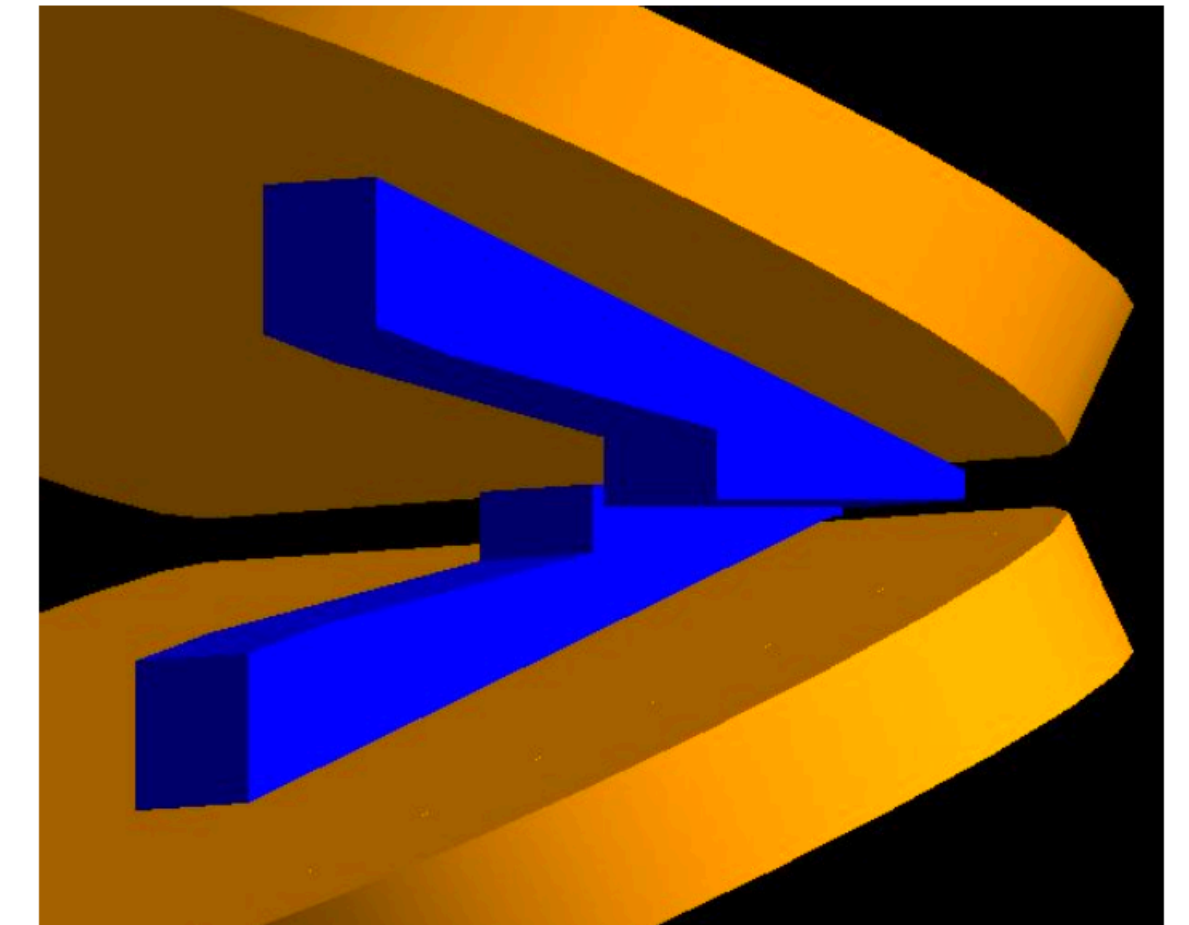
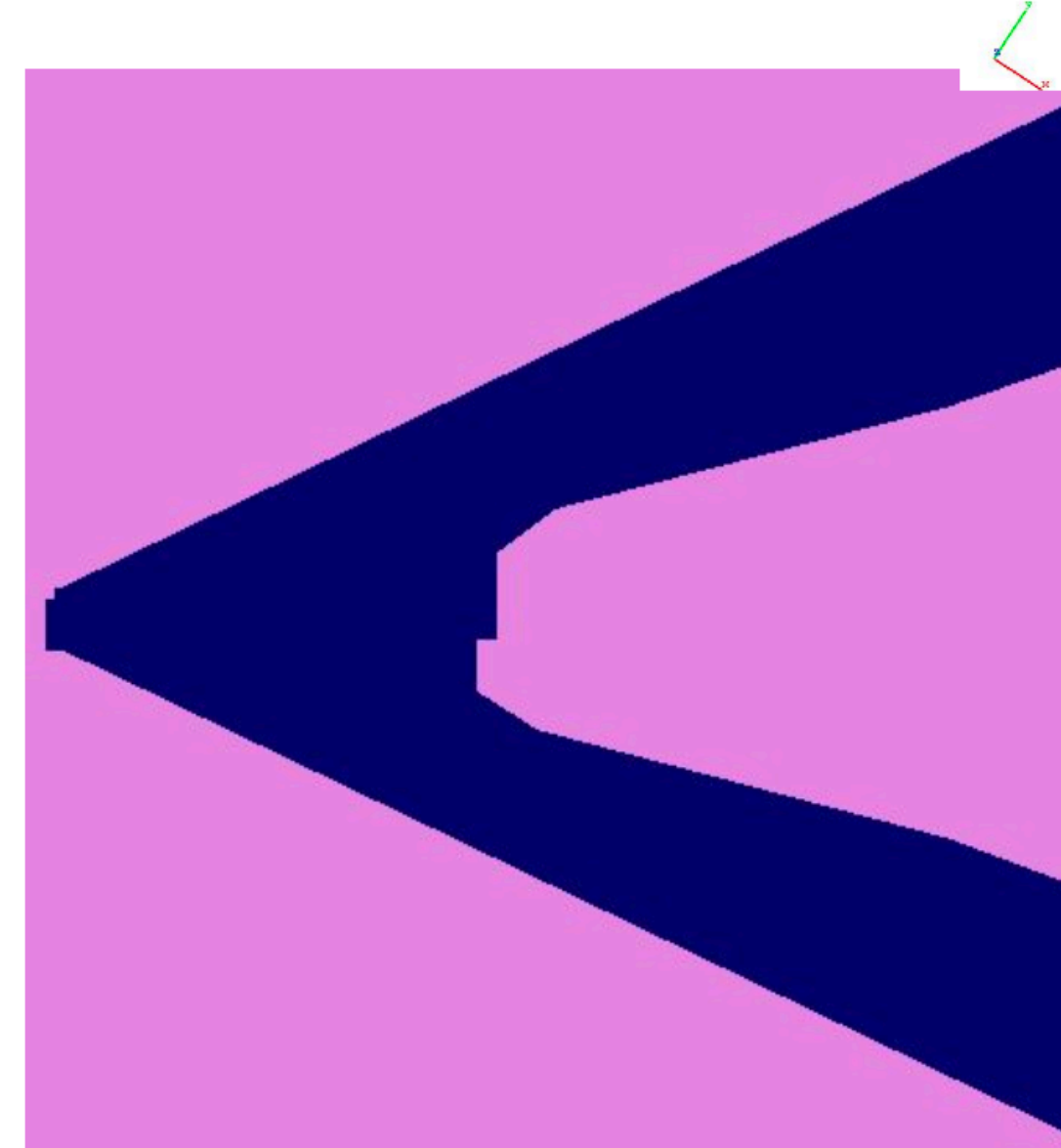
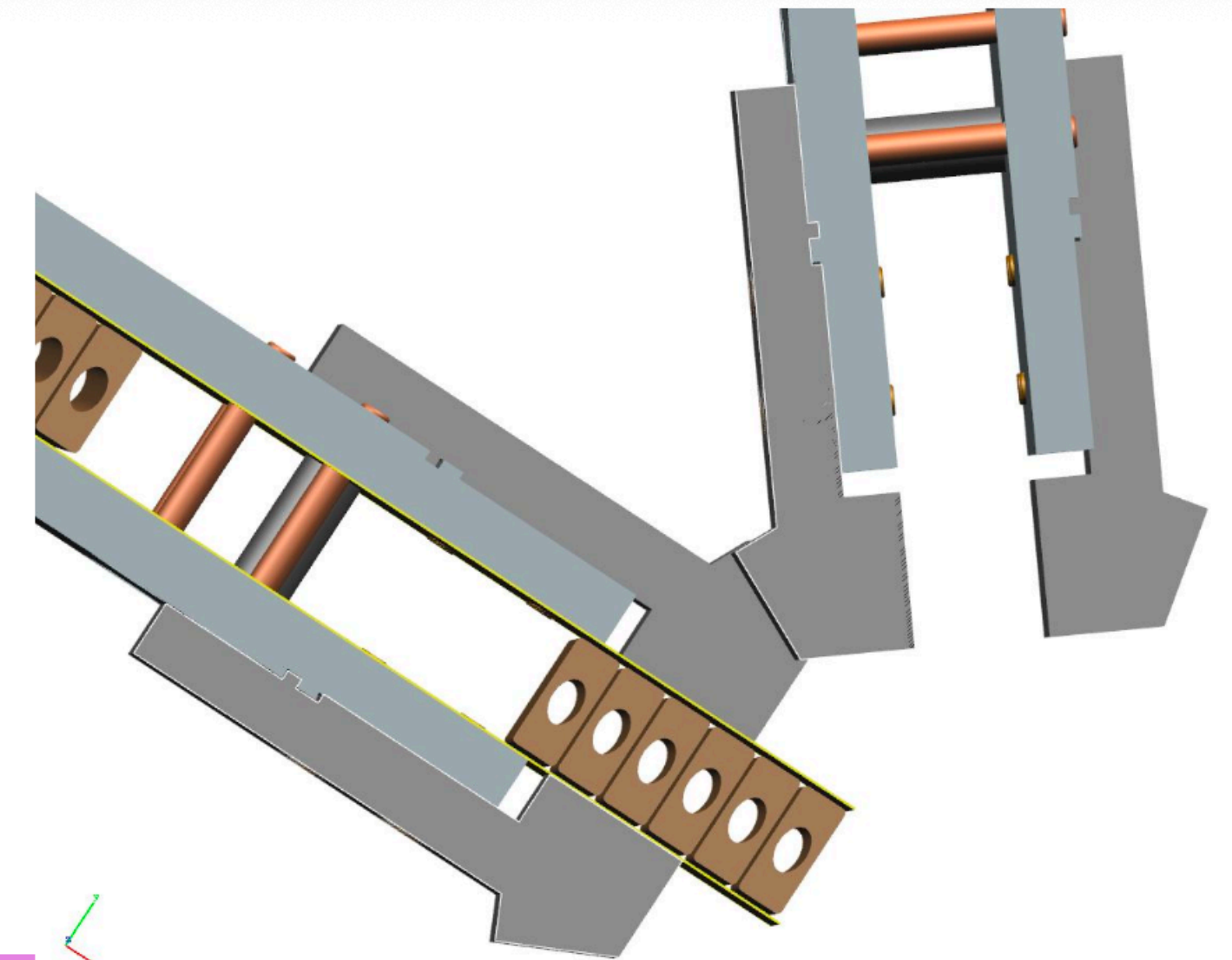




- What hits 6A 6B virtual plane?
- Everything that hit Collimator 6A and 6B.

Modified Coll5

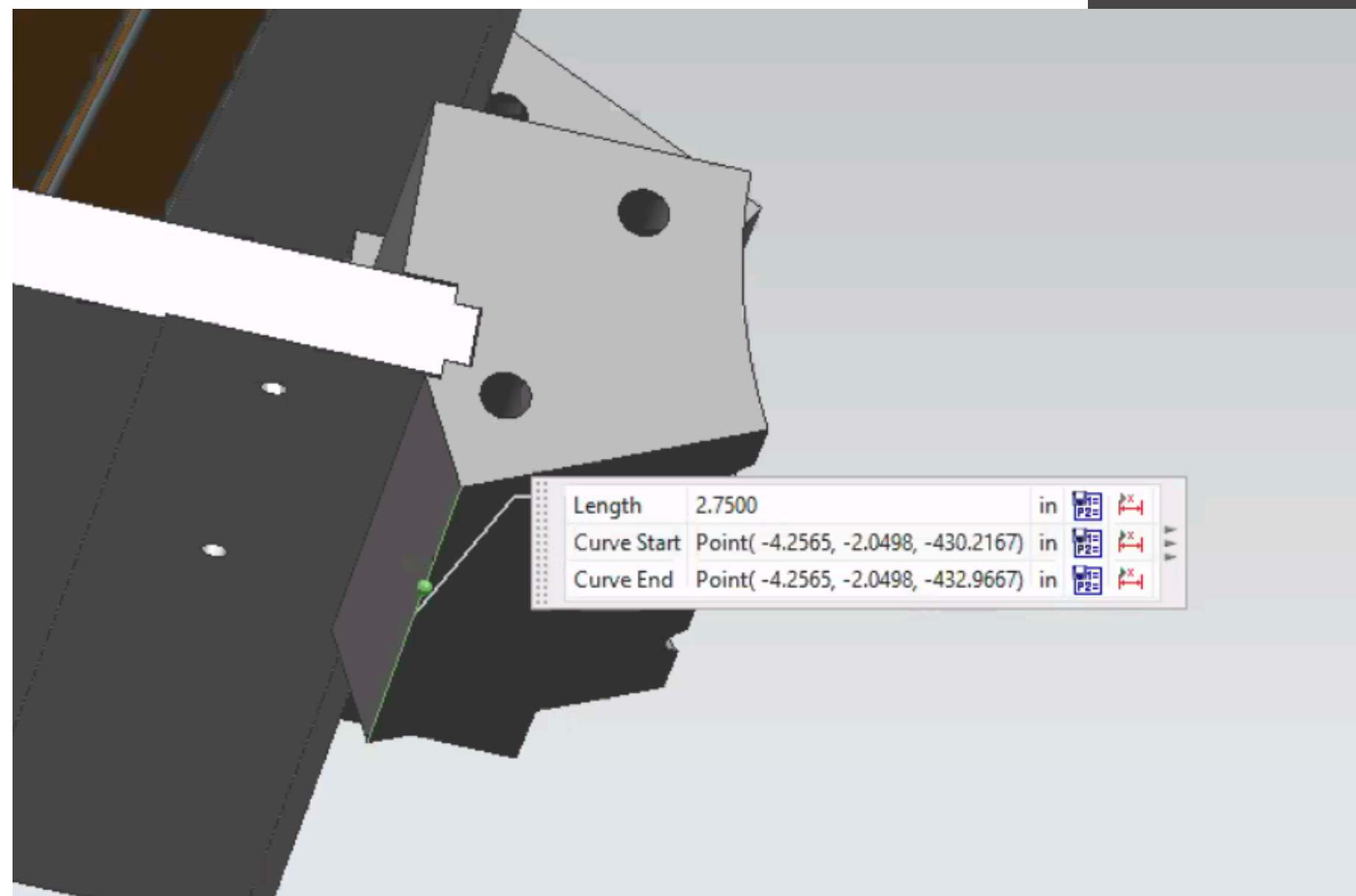
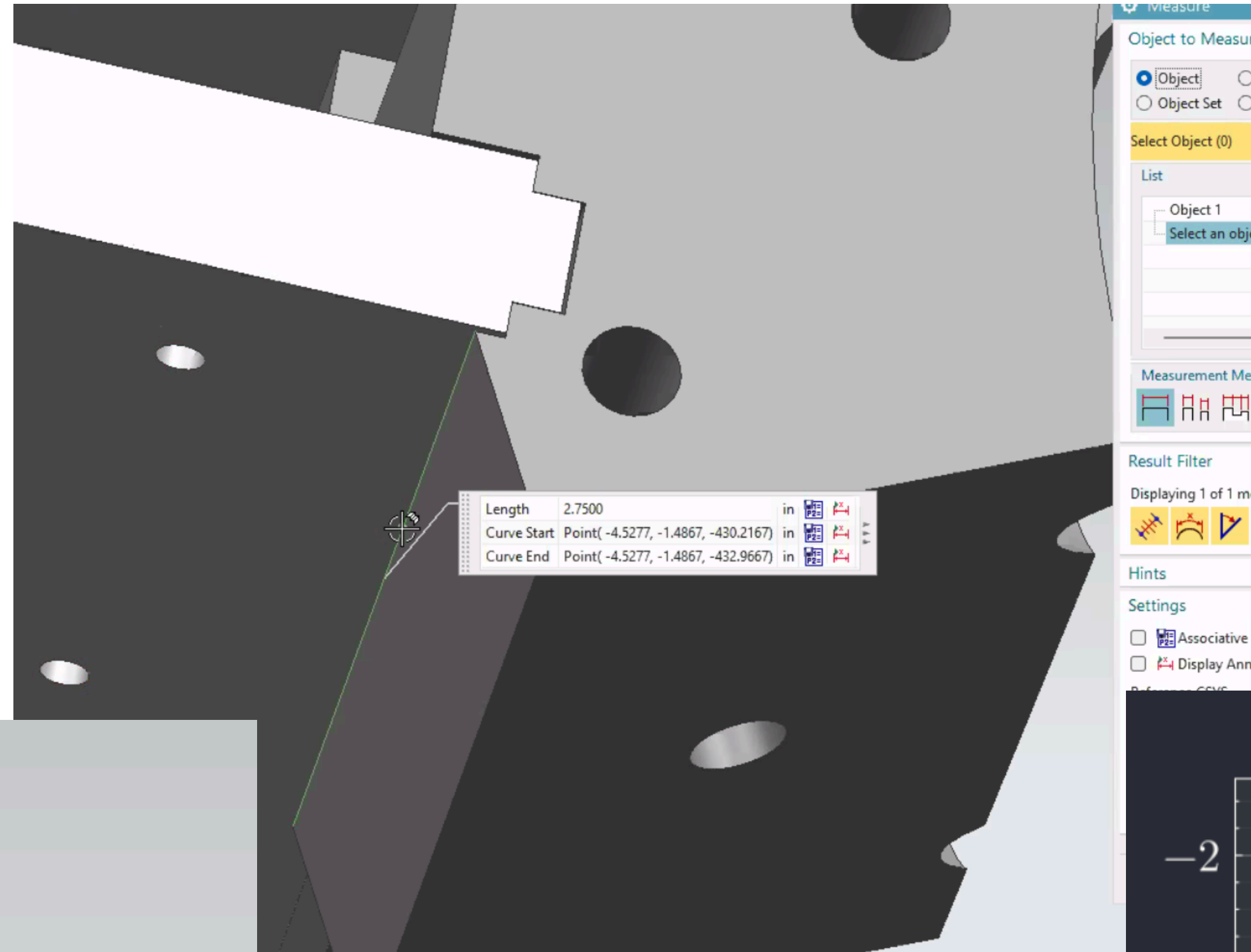
The old Coll 5 was not near any of the coil-support structures - moved it near the second bulkhead of subcoil 3



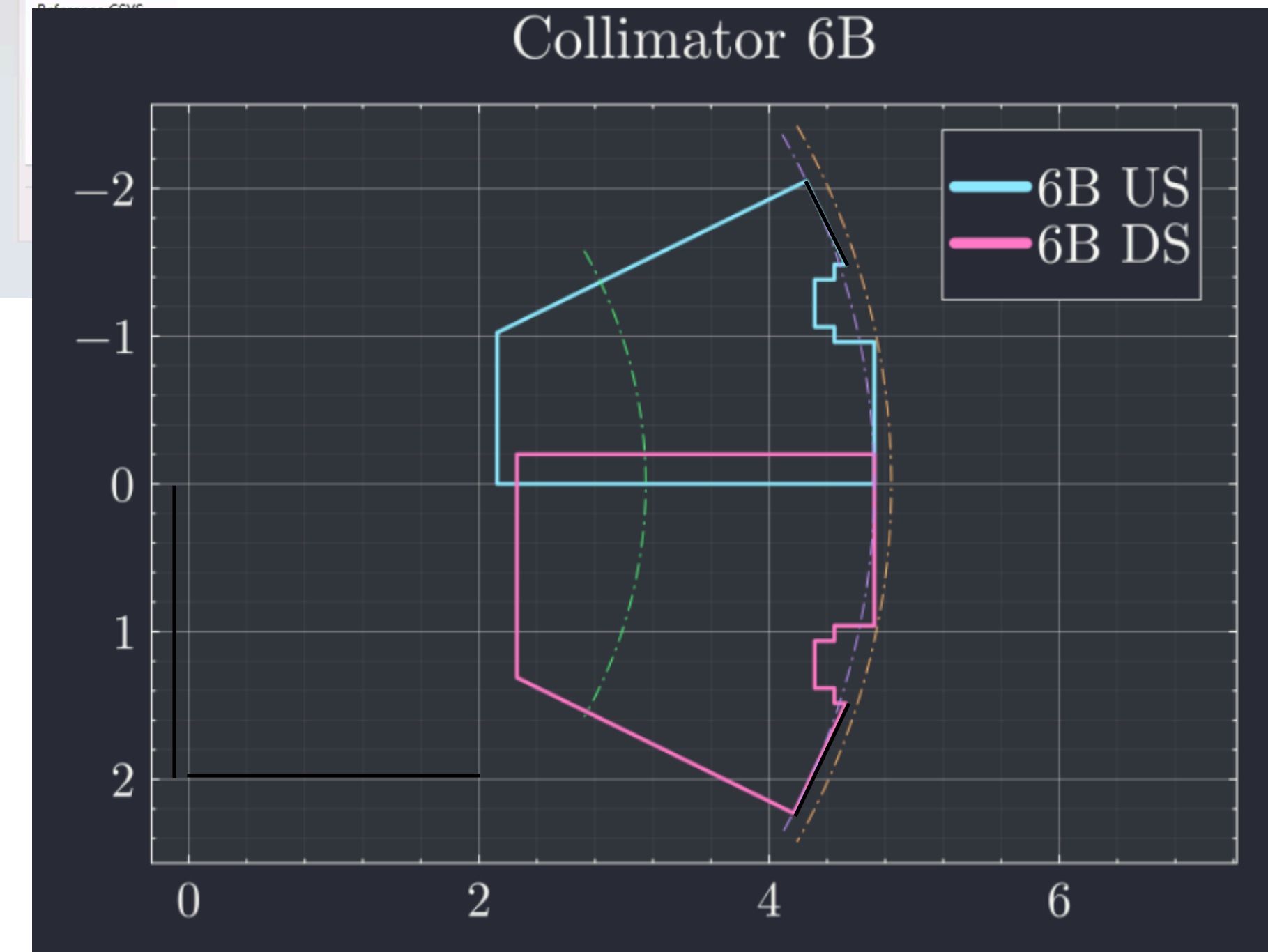
Collimator 6

US

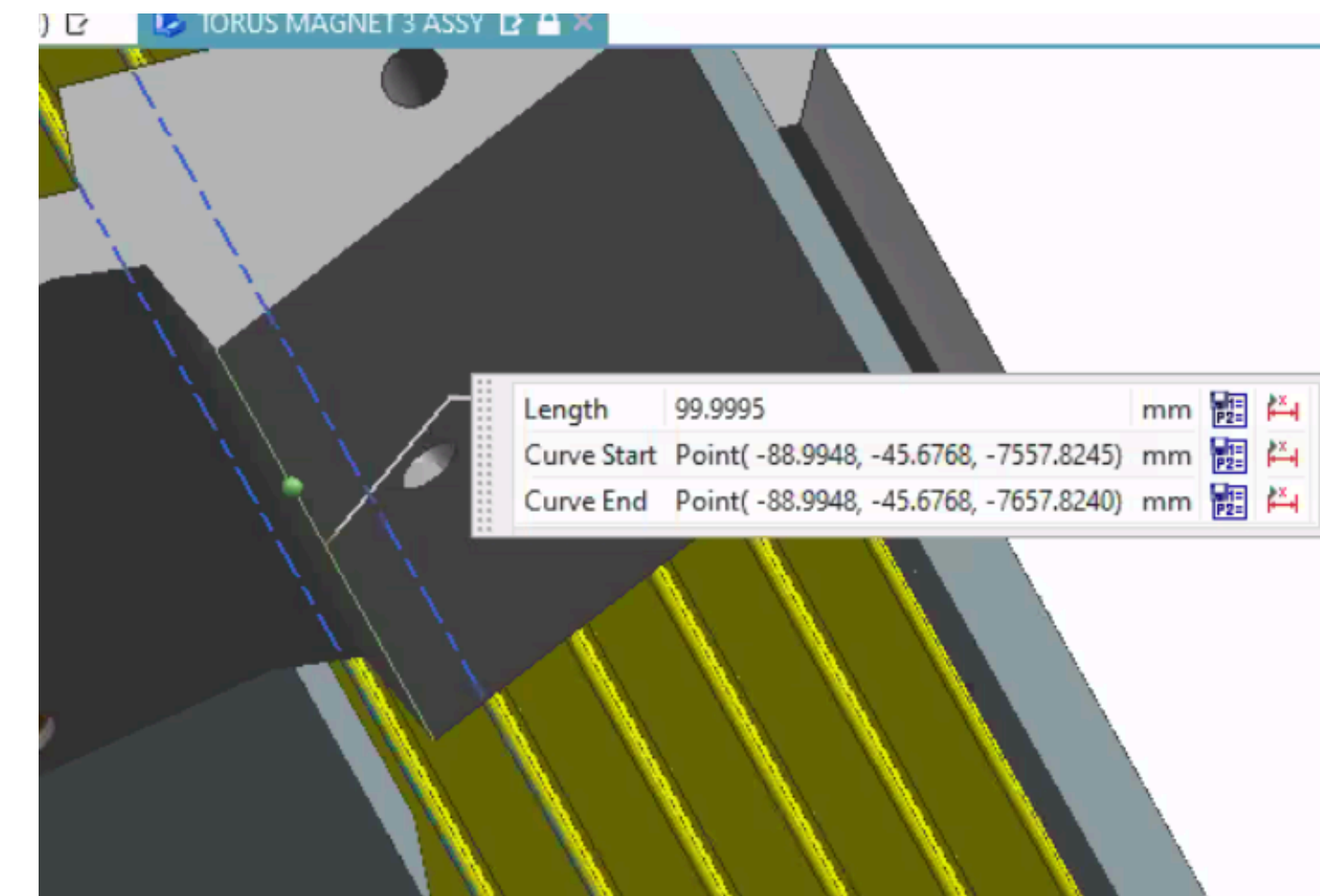
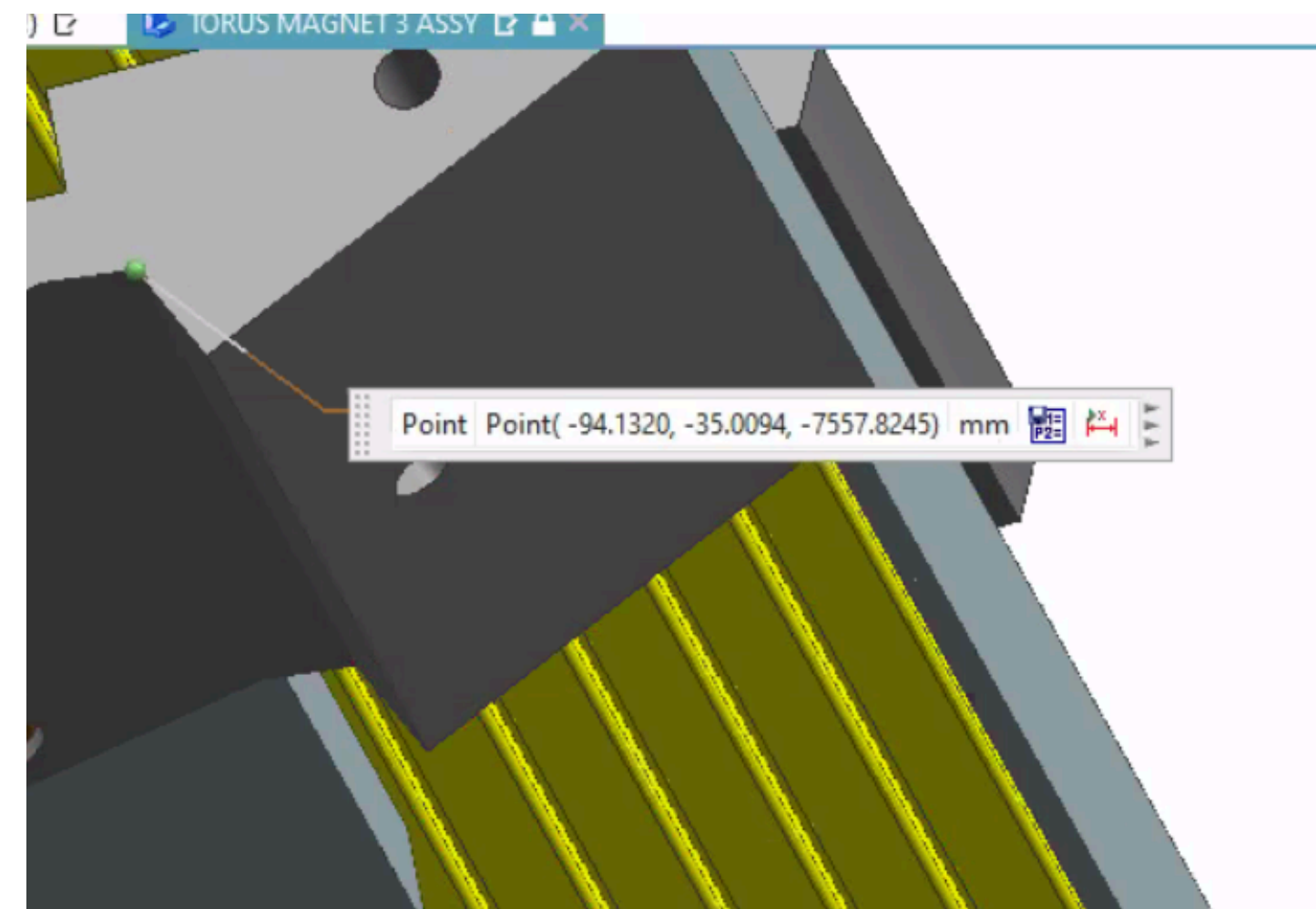
surface about 0.6" long
from $r=120\text{mm}$ - 121mm



DS
surface about 0.91" long
from $r=120\text{mm}$ - 121mm

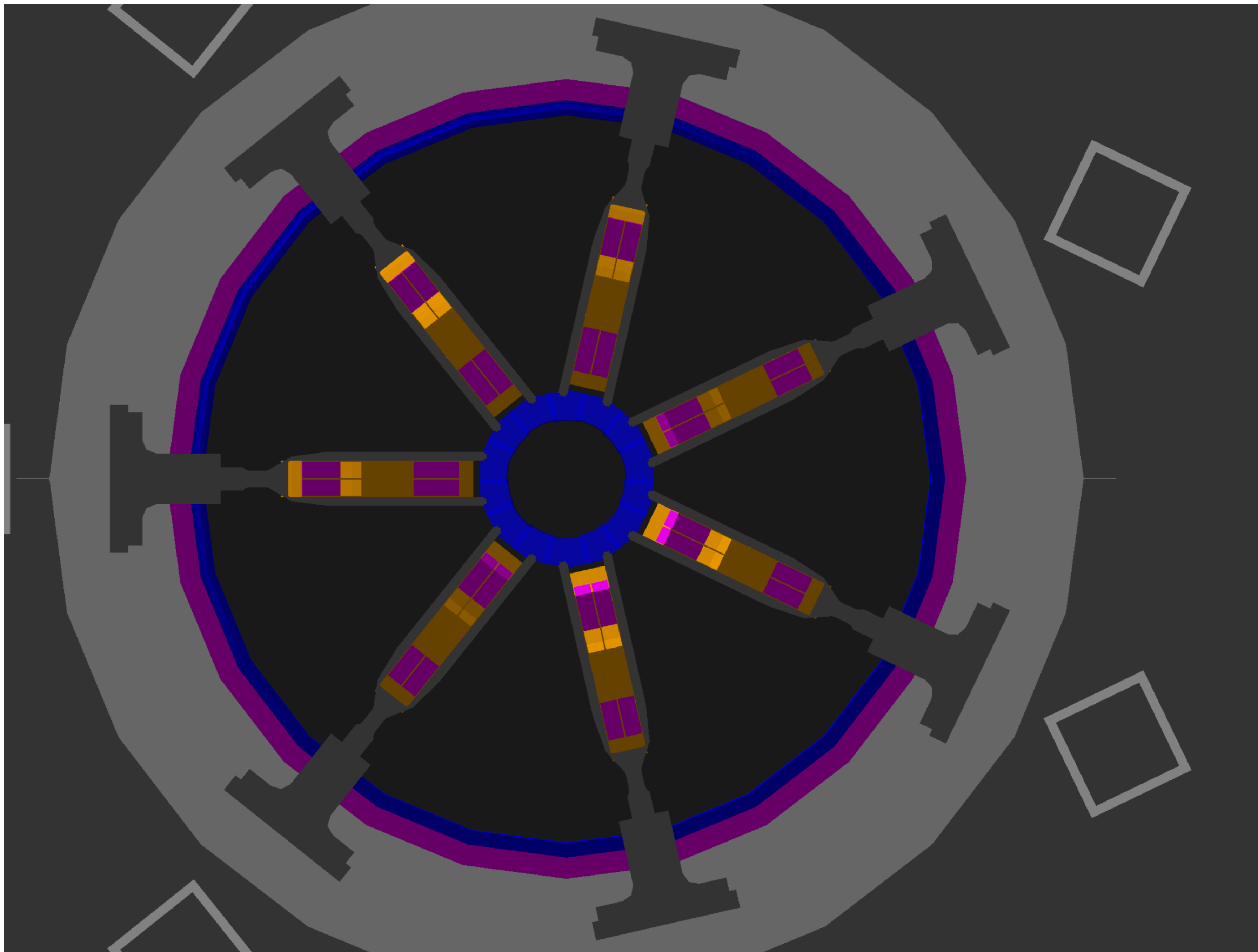


Collimator 5



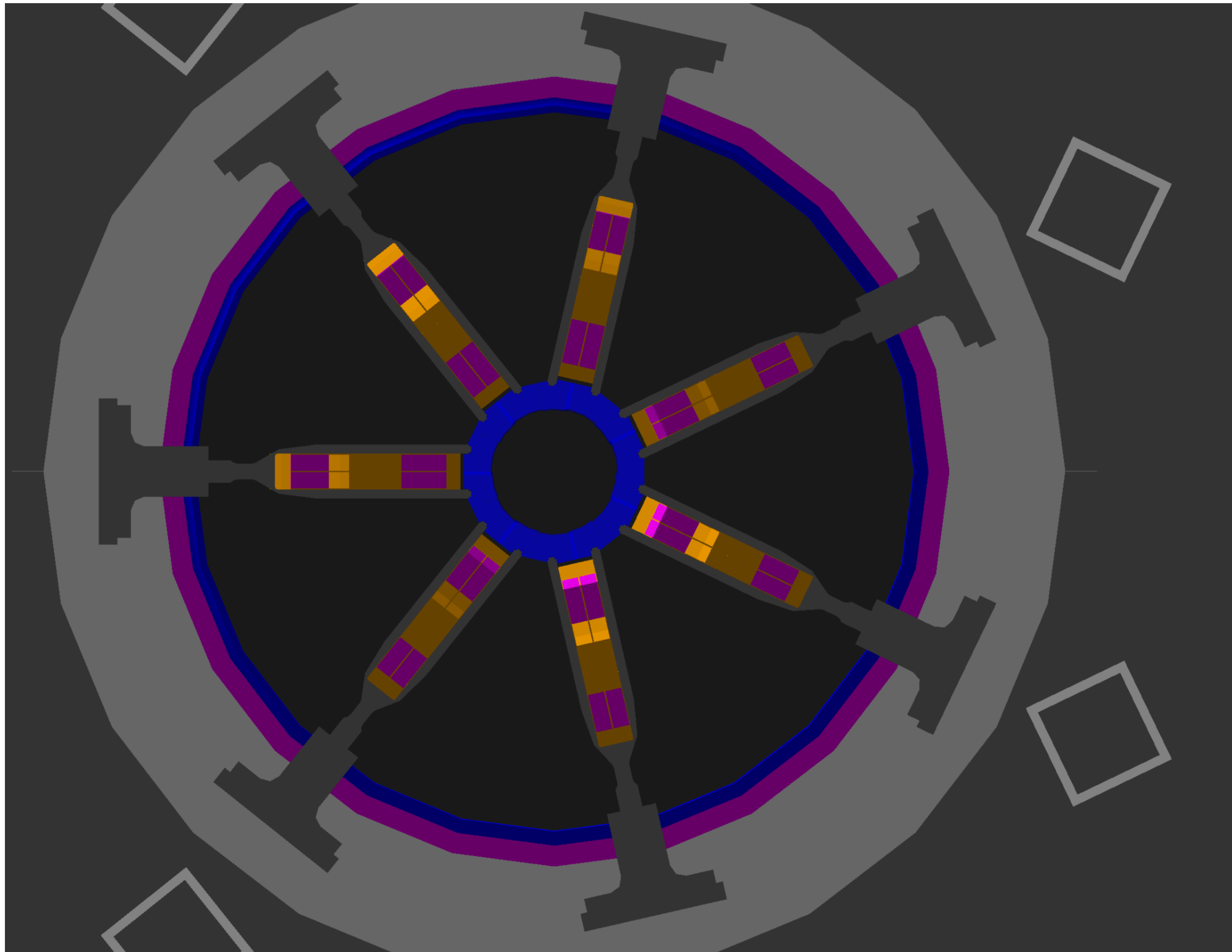
TM4 Moved by 3mm

2025-07-08
Prakash Gautam



Looking
Downstream at the
location of 6B.

Develop branch

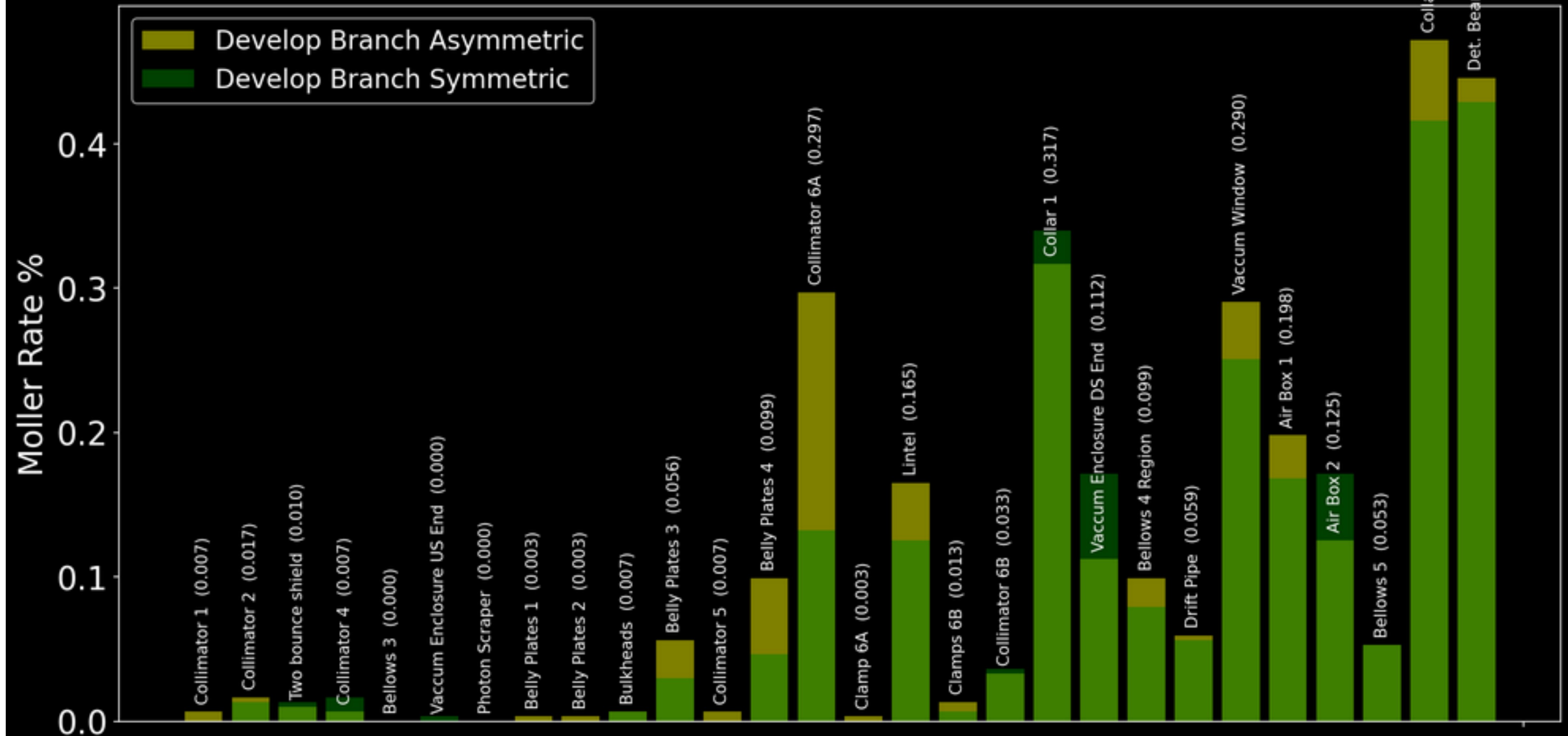


Looking
Downstream at the
location of 6B.

Magnets out 3mm
Coll 6B out 6mm
Clamps out 6mm

Reproducing old results

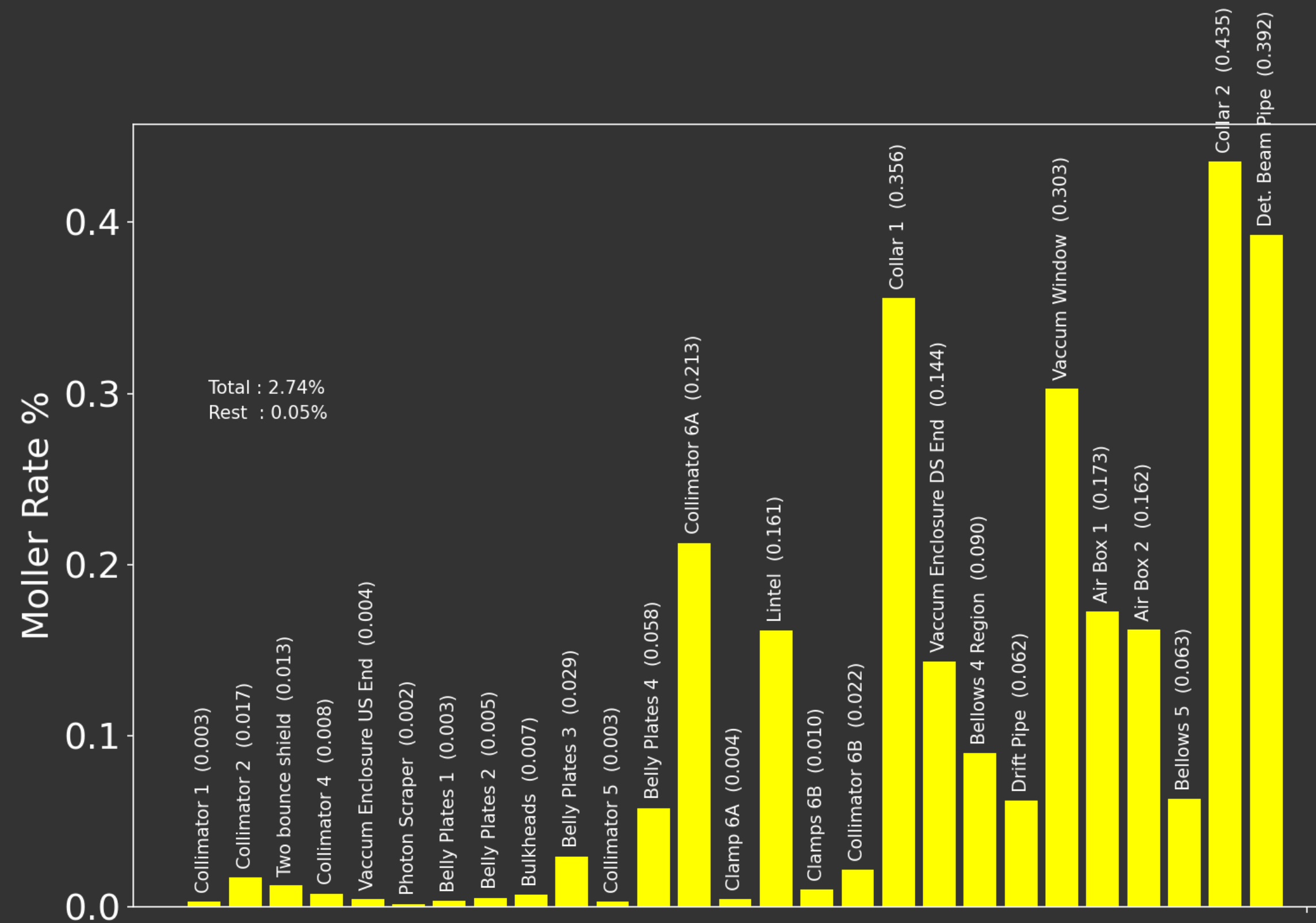
e+/-, E>1, open, Ring 5 only



Consistent with Old results

<https://moller-docdb.physics.sunysb.edu/cgi-bin/DocDBTest/private/ShowDocument?docid=1156>

Charged Backgrounds e^\pm

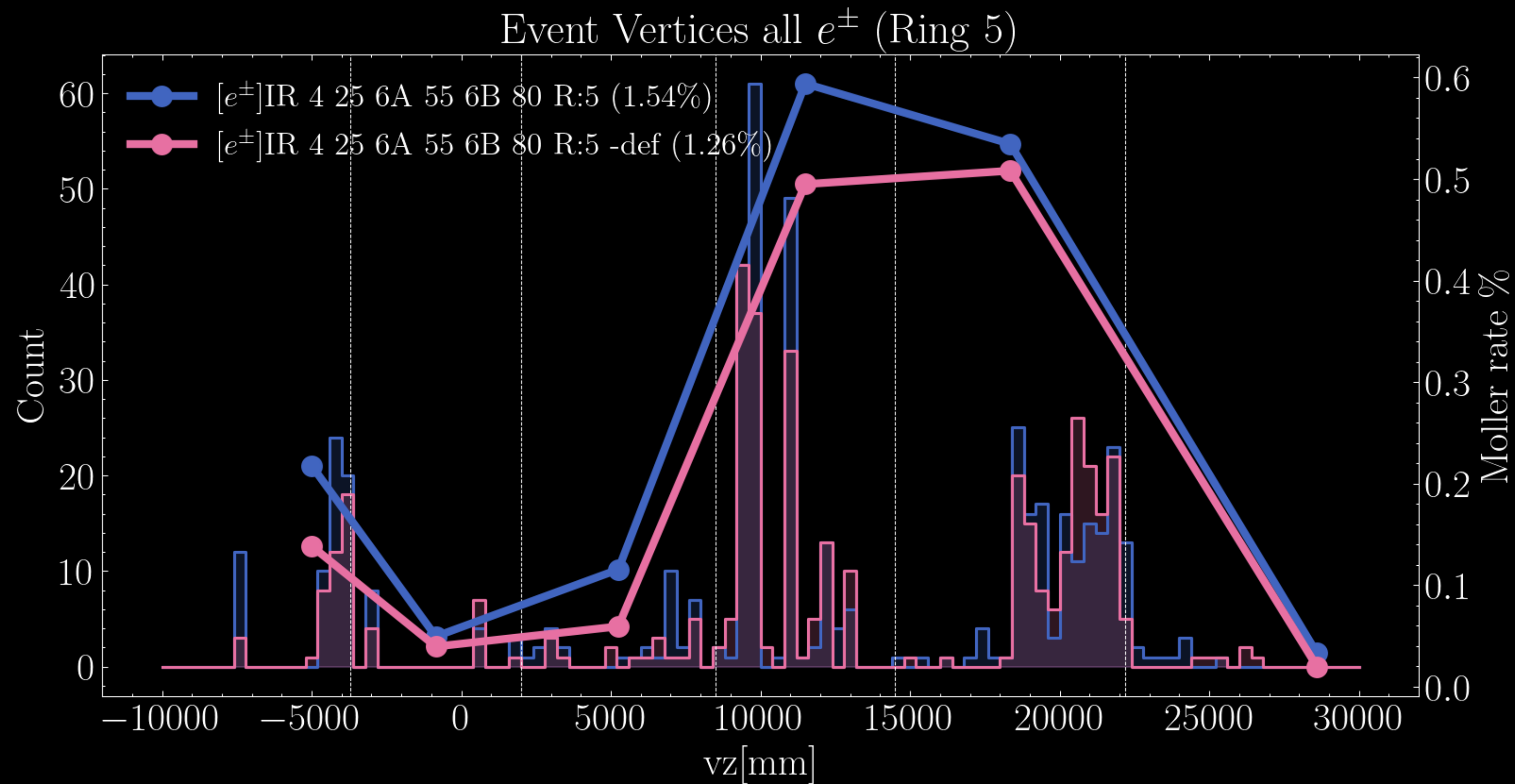


- Approximately in z order.

Previous results

<https://moller-docdb.physics.sunysb.edu/cgi-bin/DocDBTest/private/ShowDocument?docid=1060>

Comparison of field maps for optimal combination



- Blue: "Real asymmetric" field map.
- Pink: Default field map.

Target only 0.1%
(now we see 0.5%)

6a/6b only 0.5%
(now we see 0.8+%)

Ring 5 only