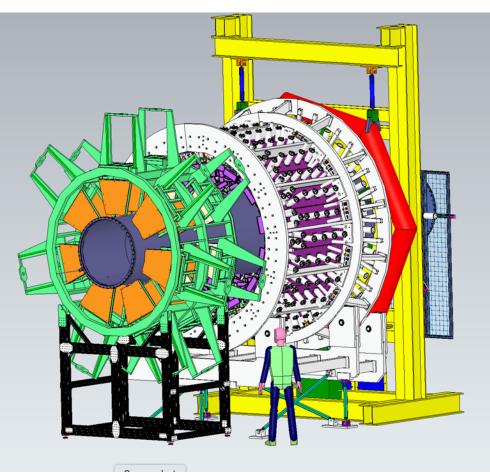
GEMS (SBU)

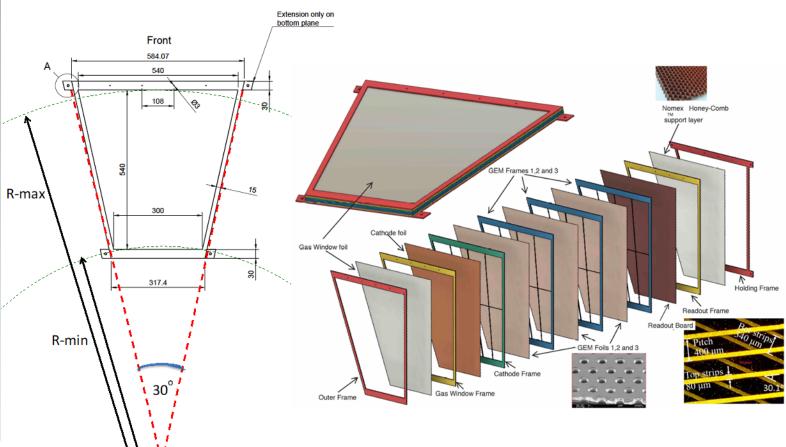
- Klaus Dehmelt
- MOLLER Collaboration Meeting
- o May 06, 2023

- Objective
 - o Produce 12 Coordinate GEM trackers for the MOLLER experiment
- Team Members:
 - Klaus Dehmelt
 - Prakhar Garg → moved on, searching for new hire
 - o Brynna Moran
 - o Zuhal Demiroglu
 - o Wenliang (Bill) Li
 - o James Shirk





4 GEM planes, located downstream of the two magnets

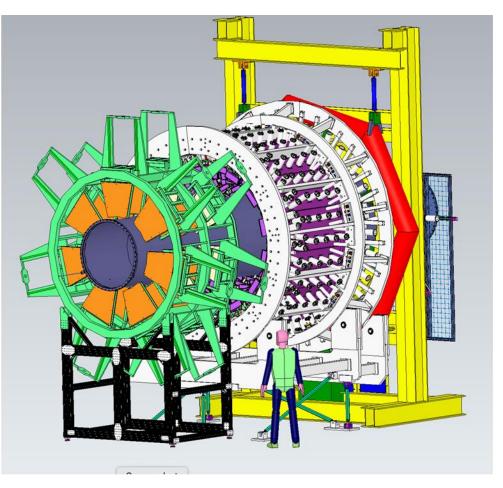


MOLLER GEM module as seen in the beam's eye

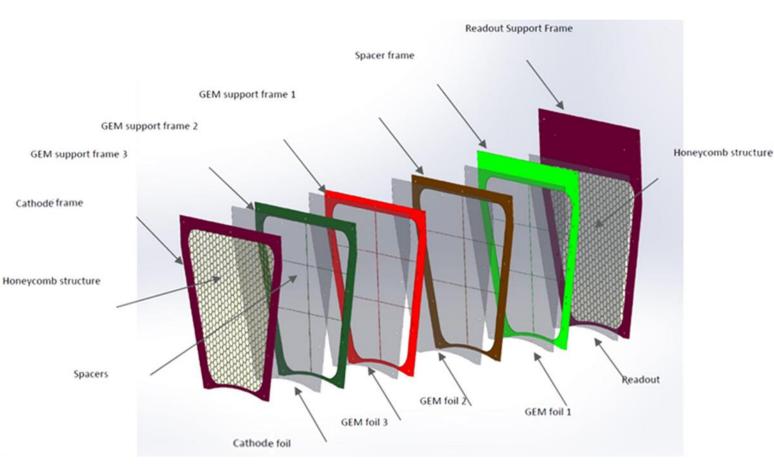
Stony Brook University | The State University of New York

MOLLER GEM module: exploded view





4 GEM planes, located downstream of the two magnets



MOLLER GEM module: exploded view

GEM TRACKER FOR MOLLER

• Four longitudinal positions – Ferris wheel + movable in ϕ and r

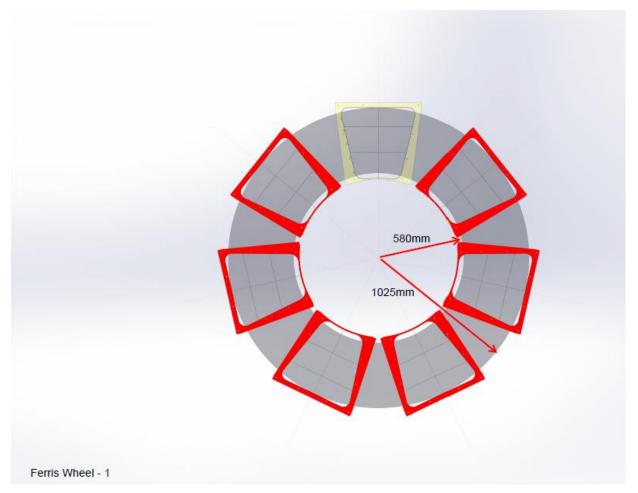
GEM	Distance from the Hall Center (mm)*		OR (mm) of Outer Photon Env. with	IR (OR) (mm) of present charged	IR with 5mm clearance	Gap (mm) available for frame,	Existing Pipe OR
	remoll model	CAD model	target offset of 1 mm (a)	particles envelope	(mm) (b)	tolerance, and beam pipe (=b-a)	(mm) from CAD
1	19280	19288.39	520	585 (1020)	580	60	518.5
2	19780	19788.39	530	610 (1050)	605	75	553.6
3	20194	20201.65	540	625 (1070)	620	80	572.8
4	20694	20701.65	552	645 (1115)	640	88	587.9

GEM TRACKER FOR MOLLER

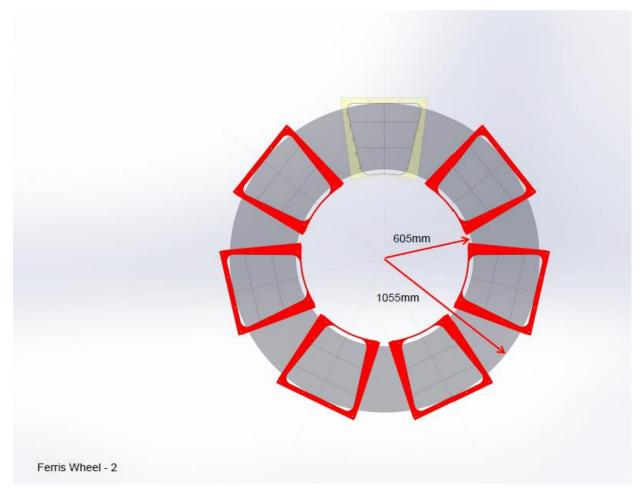
• Four longitudinal positions – Ferris wheel + movable in ϕ and r

GEM	Distance from the Hall Center (mm)*		OR (mm) of Outer Photon Env. with	IR (OR) (mm) of preserved	211	Gap (mm) available for frame,	Existing Pipe OR
	remoll model	CAD model	target offset of 1 mm (a)	efild	(D)	tolerance, and beam pipe (=b-a)	(mm) from CAD
1	19280	19289	251	0 (1020)	580	60	518.5
2	19780	19	V	610 (1050)	605	75	553.6
3	20194	2020	540	625 (1070)	620	80	572.8
4	20694	20701.65	552	645 (1115)	640	88	587.9

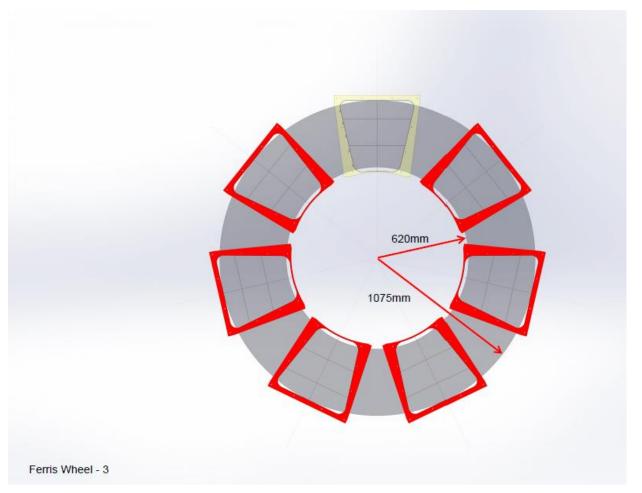




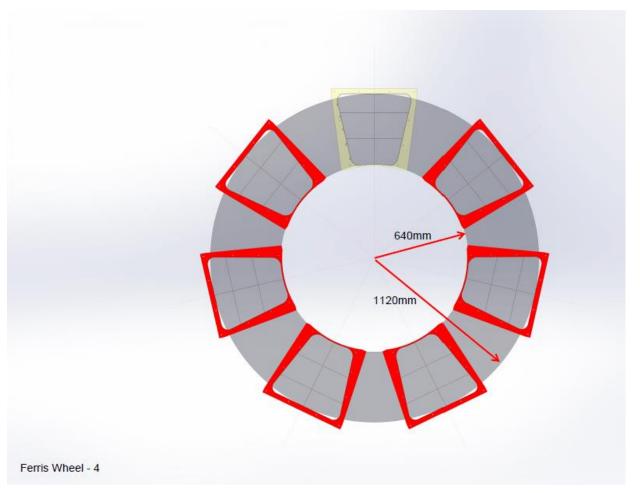




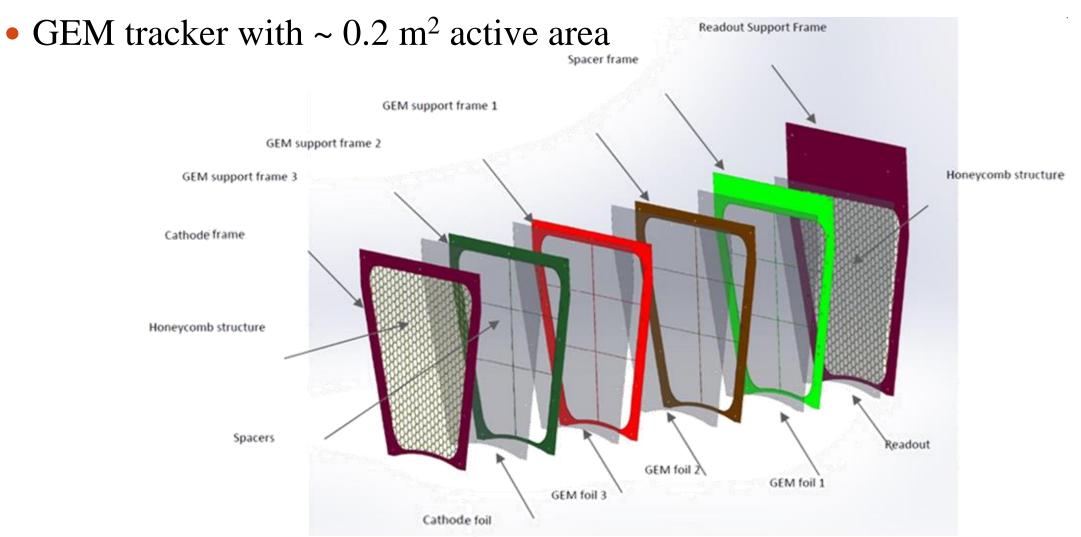






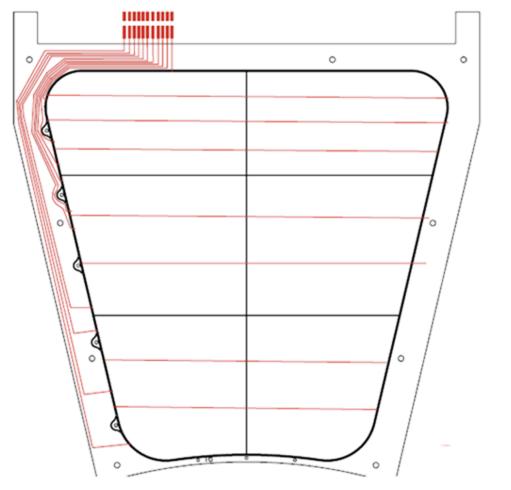


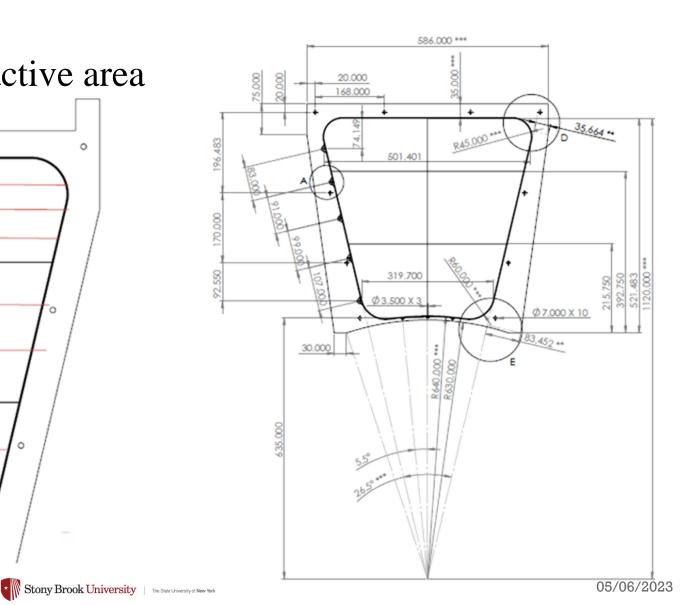




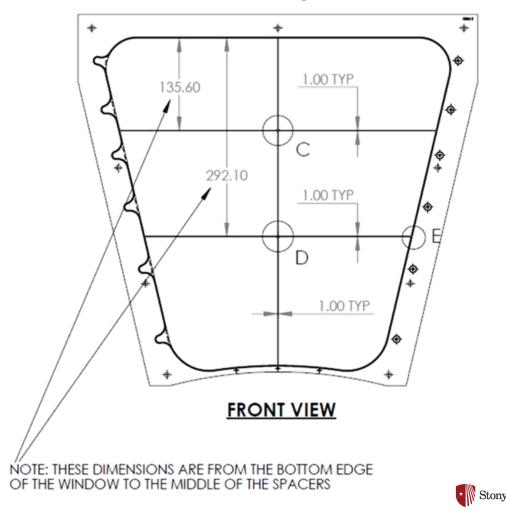
* Stony Brook University | The State University of New York

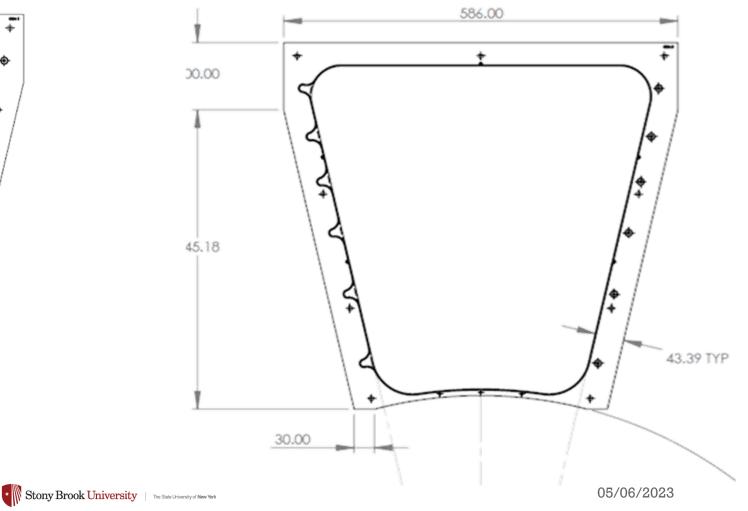
• GEM tracker with $\sim 0.2 \text{ m}^2$ active area



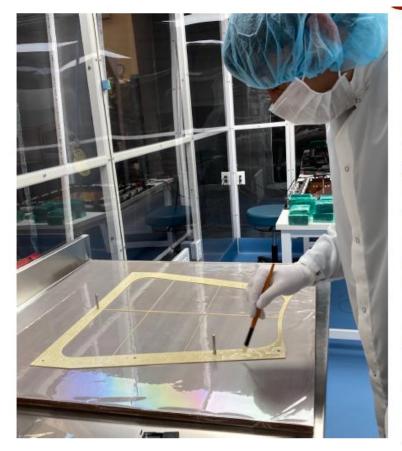


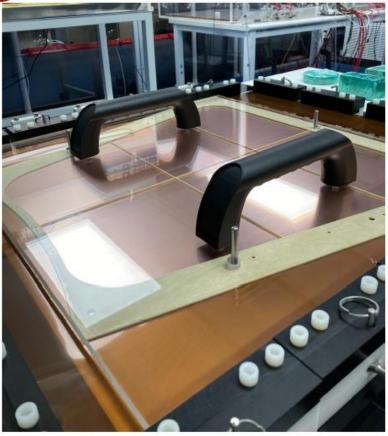
Alternative designs → received quotes from different vendor

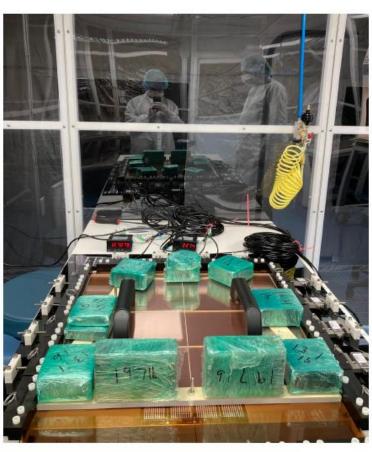












Frame Painting with Epoxy

Frame on stretched GEM foil

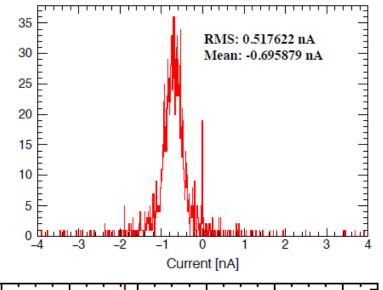
Epoxy Drying

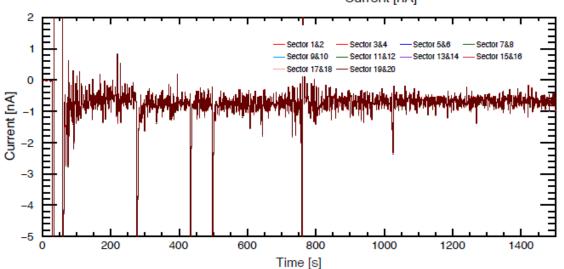
[10]

GEM TRACKER PRODUCTION @ SBU

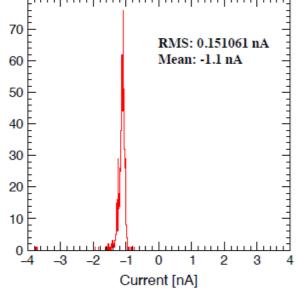
 $\begin{array}{c} \text{GEM3} - 0.5 \text{ M}\Omega \\ \text{N}_2 \textcircled{0} 550 \text{V} \end{array}$

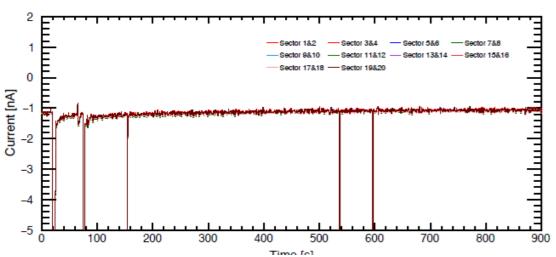
Before Framing





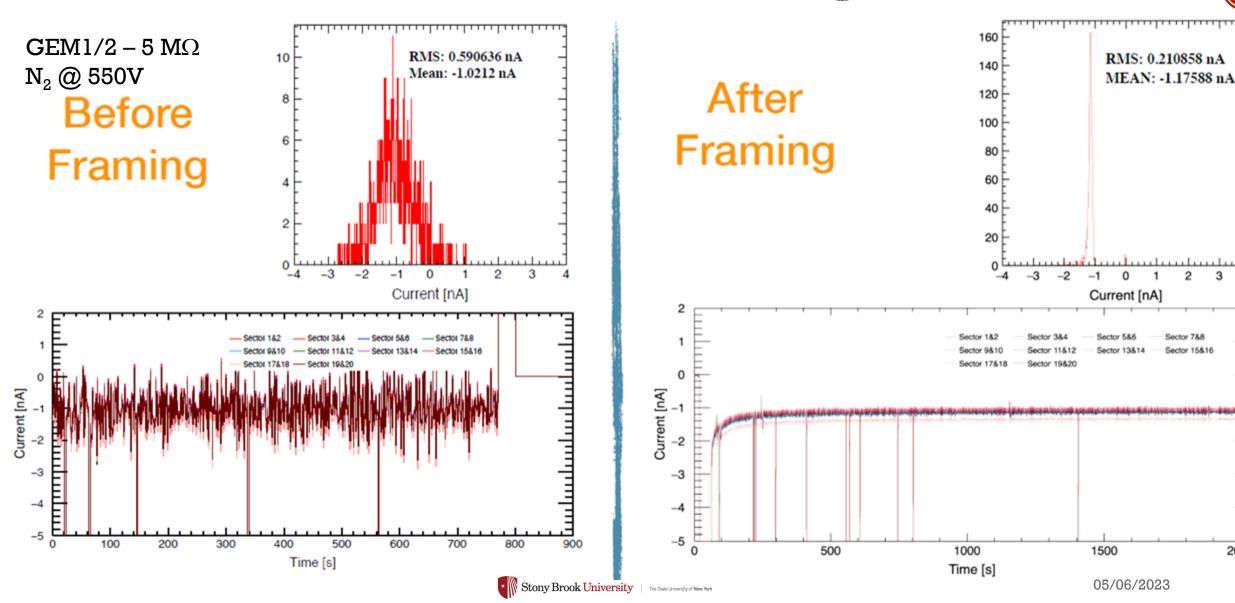






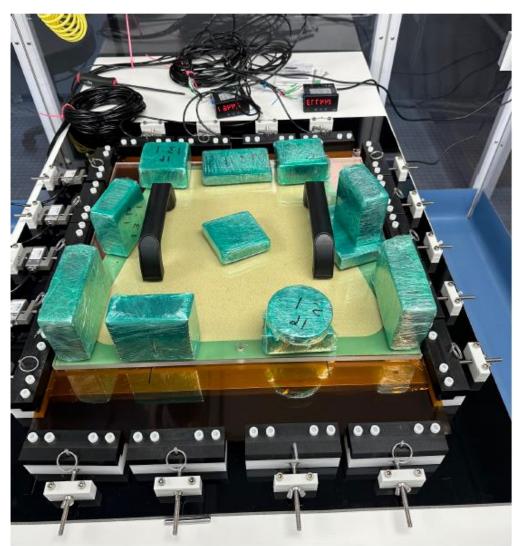


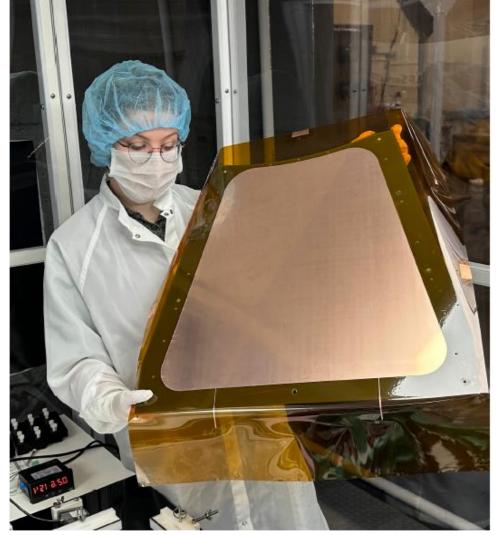
2000



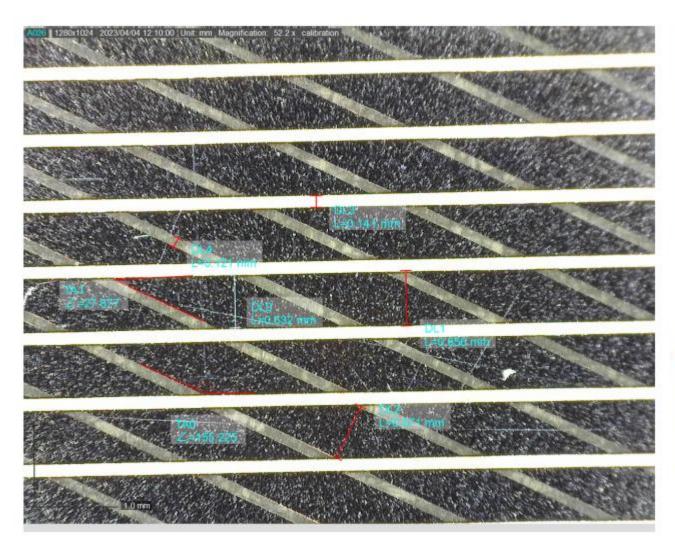


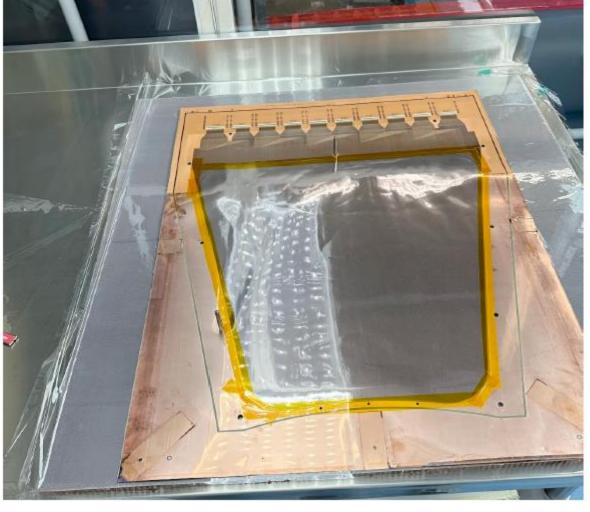






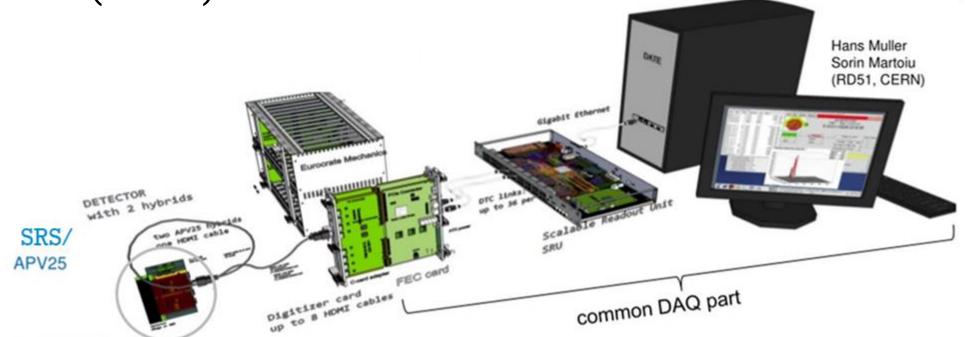






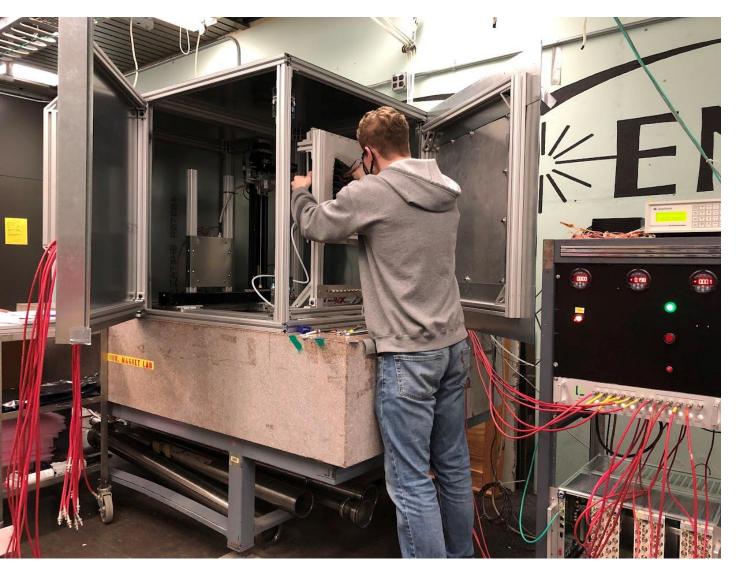
CHARACTERIZATION - READOUT

• SRS/APV25 (VMM3) in hand



Plan is to get CODA system to SBU

CHARACTERIZATION — X-RAY



CHARACTERIZATION — X-RAY



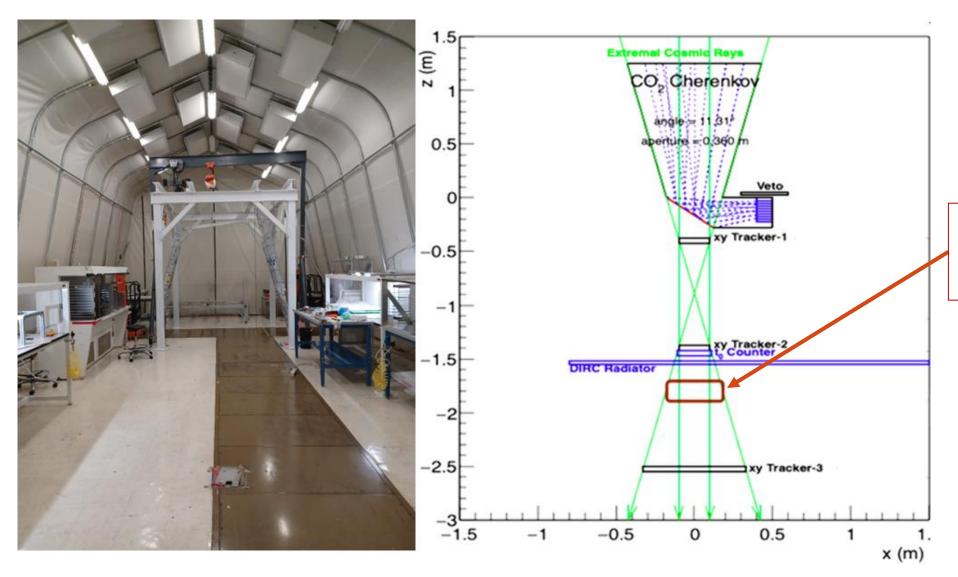
CHARACTERIZATION — X-RAY





CHARACTERIZATION — COSNIC MUONS

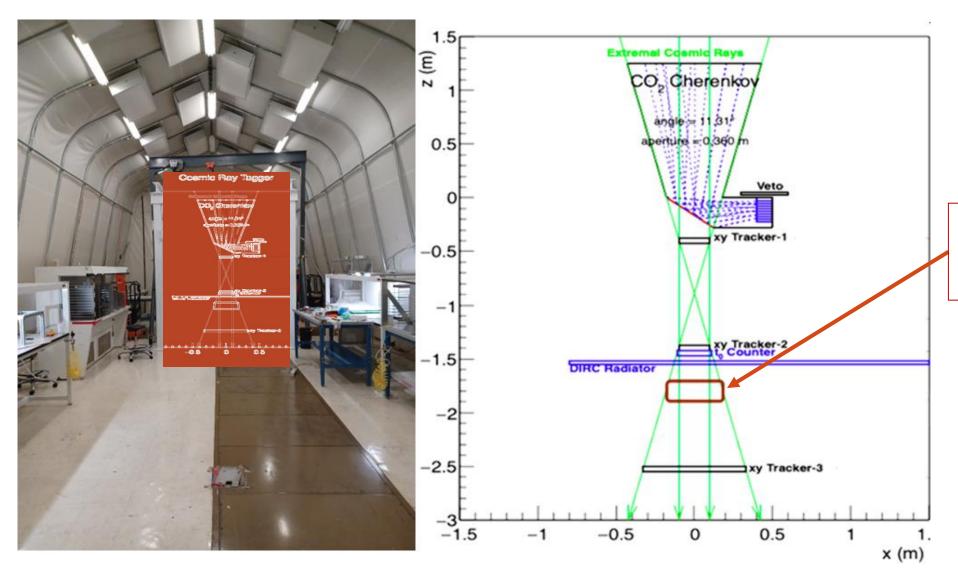




DUT: MOLLER GEM

CHARACTERIZATION — COSNIC MUONS

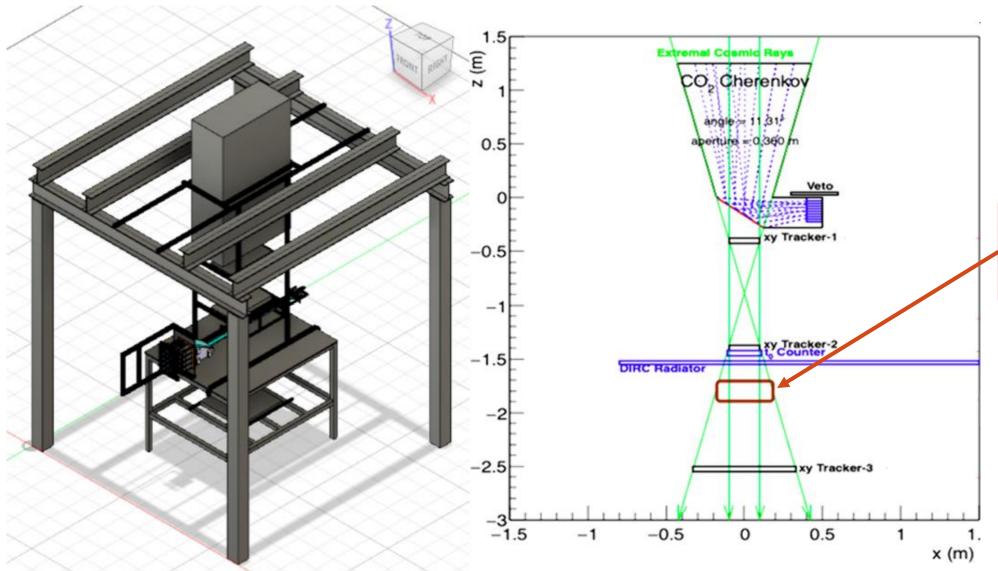




DUT: MOLLER GEM

CHARACTERIZATION — COSMIC MUONS





DUT: MOLLER GEM

SUMMARY (I)



- SBU is partnering with UVa toward Coordinate GEM tracker production
- SBU will produce
 - Two (three) engineering prototypes → opportunity: using them as final detectors
 - Pre-production prototype → opportunity: using it as final detector
 - 12 production trackers + yield spare
- 1st Engineering Prototype
 - Final assembly
 - X-Ray characterizing
 - Implementation into CRT setup
- 2nd (3rd) engineering prototype
 - Frame modifications

SUMMARY (II)

- Test beam effort
 - GEM DAQ test stand
 - Cosmic Ray Tagger setup at SBU
 - \circ SPS test beam (NA60+ \rightarrow Pb 150 GeV/nucleon) in October '23
- Pre-production prototype at the end of CY2023
- Production will start in early 2024 \rightarrow after CD2/3 approval

