Sample Measurements with the Ferromaster

Jul 16, 2021

Metal samples



48052

Packing Li

200 New Canton Way Robbinsville NJ 08691-2343 609-689-3000 nj.sales@mcmaster.com J S A LLC Jefferson Lab 12000 Jefferson Ave Ste 12 Newport News VA 23606 Attention: David Kashy Purchase Order 0714DKASHY Order Placed By David Kashy

Page 1 o

McMaster-Carr Number 2020847-02

Li	ne	Product Cledy Cand 07/15/21 & 3	Ordered Sh	pped
1	8786K104	High-Strength 625 Nickel Sheet, 0.375" Thick, 6" Wide x 6" Long	1 Each	1
2	9246K483	Multipurpose 6061 Aluminum, 7/16" Thick, 6" x 6"	1 Each	1
	4058T74	Marine-Grade 5083 Aluminum, 3/8" Thick, 6" x 6"	1 Each	1
	9084K45	Easy-to-Machine 303 Stainless Steel Bar, 3/8" Thick, 1-1/4" Wide, 1/2 Feet Long	1 Each	1
	8983K212	Multipurpose 304 Stainless Steel Sheet, 6" x 6", 3/8" Thick	1 Each	1
	4816T53	Easy-to-Machine Corrosion-Resistant 316 Stainless Steel Sheet, 3/8" Thick, 3" x 3"	1 Each	1
	8885K911	High-Strength 7075 Aluminum Sheet, 3/8" Thick, 6" x 6"	1 Each	1
	89215K114	High-Strength 2024 Aluminum Bar, 3/8"]Thick v 2" Wide, 1/2 Feet Long	1 Each	1
)	9055K11	High-Strength 7075 Aluminum Bar, 1/2" Thick x 1" Wide, 1/2 Feet Long	1 Each	1
	86705K12	Wear-Resistant 410 Stainless Steel Rod, 1" Diameter, 1/2 Feet Long	1 Each	1
2	93516A176	Bronze Hex Head Screw, 1/2"-13 Thread, 6-1/2" Long, Packs of 1	1 Pack	1
	92049A032	Bronze Extra-Wide Hex Nut, 1/2"-13 Thread Size, Packs of 1	1 Pack	1
nip	oped separa	tely from our Chicago warehouse on 07/14		
	5865T76	Easy-to-Form Marine-Grade 5086 Aluminum, 0.375" Thick, 6" x 6"	1 Each	1

Metal samples from McMaser Carr







Hot spot on corner of Inconel $\mu_r > 1.005$





DHK	1									<u>[</u>	'		
7/15/21						<u> </u>							
	Zero to 1.000	Cal @1.359	1.36 refere	ence									
						Central measurements		Edge measurements				<u> </u>	
Line					7	7	7						
Number of	1		1		'	1 '	1 '	1 '	1 '	1 '	1	Avg	Average
order	Material	McM#	length	width	thickness	#1	#2	#3	#1	#2	#3	central	edge
1	Inconel 625	8786K104	6	6	0.375	1.000	1.000	1.001	1.007	1.001	1.001	1.0003	1.0030
2	AL 6061-T6	9246K483	6	6	0.4375	1.000	1.000	1.000	1.000	1.000	1.000	1.0000	1.0000
3	AL 5083	4058T74	6	6	0.375	0.999	0.999	1.000	0.999	0.999	0.999	0.9993	0.9990
4	AL 5086	5865T76	6	6	0.375	1.000	1.000	1.000	1.000	1.000	1.000	1.0000	1.0000
5	303 SST	9084K45	1.25	6	0.375	1.005	1.004	1.005	1.011	1.009	1.008	1.0047	1.0093
6	304 SST	8983K212	6	6	0.375	1.089	1.086	1.099	1.573	1.831	1.874	1.0913	1.7593
7	316 SST	4816T53	3	3	0.375	1.010	1.008	1.009	1.068	1.059	1.049	1.0090	1.0587
8	AL 7075	8885K911	6	6	0.375	1.000	1.000	1.000	1.000	1.000	1.000	1.0000	1.0000
9	AL 2024	89215K114	2	6	0.5	1.000	1.000	1.000	0.999	0.999	0.999	1.0000	0.9990
10	AL 7075	9055K11	1	6	0.5	1.000	1.000	1.000	1.000	1.000	1.000	1.0000	1.0000
11	410 SST Round bar 1 inch dia	86705K12	6	NA	NA	>1.999	>1.999	>1.999	>1.999	>1.999	>1.999	>1.999	>1.999
12	Silicon Bronze Bolt 1/2-UNC 6.5 lg	93516A176	6.5	NA	NA	1.000	1.000	1.000	1.000	1.000	1.000	1.0000	1.0000
13	Silicon Bronze Nut Wide 1/2-UNC	92049A032	NA	NA	NA	1.000	1.000	1.000	1.000	1.000	1.000	1.0000	1.0000
	í												
													!
													ļ
i													ŗ

		Don's Measurements									
		7/16/21									
		Central measurements				Edge measurements					
Line											
Number of										Avg	Average
order	Material	#1	#2	#3	#4	#1	#2	#3	#4	central	edge
1	Inconel 625	1.000	1.001	1.001	1.000	1.000	1.001	1.001	1.001	1.0006	1.0006
2	AL 6061-T6	1.000	1.000	1.000	1.000	1.000	1.000	1.000	1.000	1.0000	1.0000
3	AL 5083	1.000	1.000	1.000	1.000	1.000	1.000	1.000	1.000	1.0000	1.0000
4	AL 5086	1.000	1.000	1.000	1.000	1.000	1.000	1.000	1.000	1.0000	1.0000
5	303 SST	1.005	1.006	1.006	1.007	1.006	1.009	1.010	1.010	1.0074	1.0088
6	304 SST	1.095	1.061	1.071	1.103	1.410	1.578	1.540	1.646	1.3130	1.5435
7	316 SST	1.007	1.007	1.007	1.007	1.065	1.055	1.061	1.052	1.0326	1.0583
8	AL 7075	1.000	1.000	1.000	1.000	1.000	1.000	1.000	1.000	1.0000	1.0000
9	AL 2024	1.000	1.000	1.000	1.000	1.000	1.000	1.000	1.000	1.0000	1.0000
10	AL 7075	1.000	1.000	1.000	1.000	1.000	1.000	1.000	1.000	1.0000	1.0000
11	410 SST Round bar 1 inch dia	>1.999	>1.999	>1.999	>1.999	>1.999	>1.999	>1.999	>1.999	>1.999	>1.999
12	Silicon Bronze Bolt 1/2-UNC 6.5 lg	1.000	1.000	1.000	1.000	1.000	1.000	1.000	1.000	1.0000	1.0000
13	Silicon Bronze Nut Wide 1/2-UNC	1.000	1.000	1.000	1.000	1.000	1.000	1.000	1.000	1.0000	1.0000

Grinding hot spot

I used a small grinding wheel in a Dremel tool to lightly grind the surface on the Inconel stock around the hot spot on the corner. After grinding, the hot spot was gone. The corner then read 1.001 like the remainder of the sample.

Inconel hot spot before grinding





Inconel hot spot after grinding with Dremel

